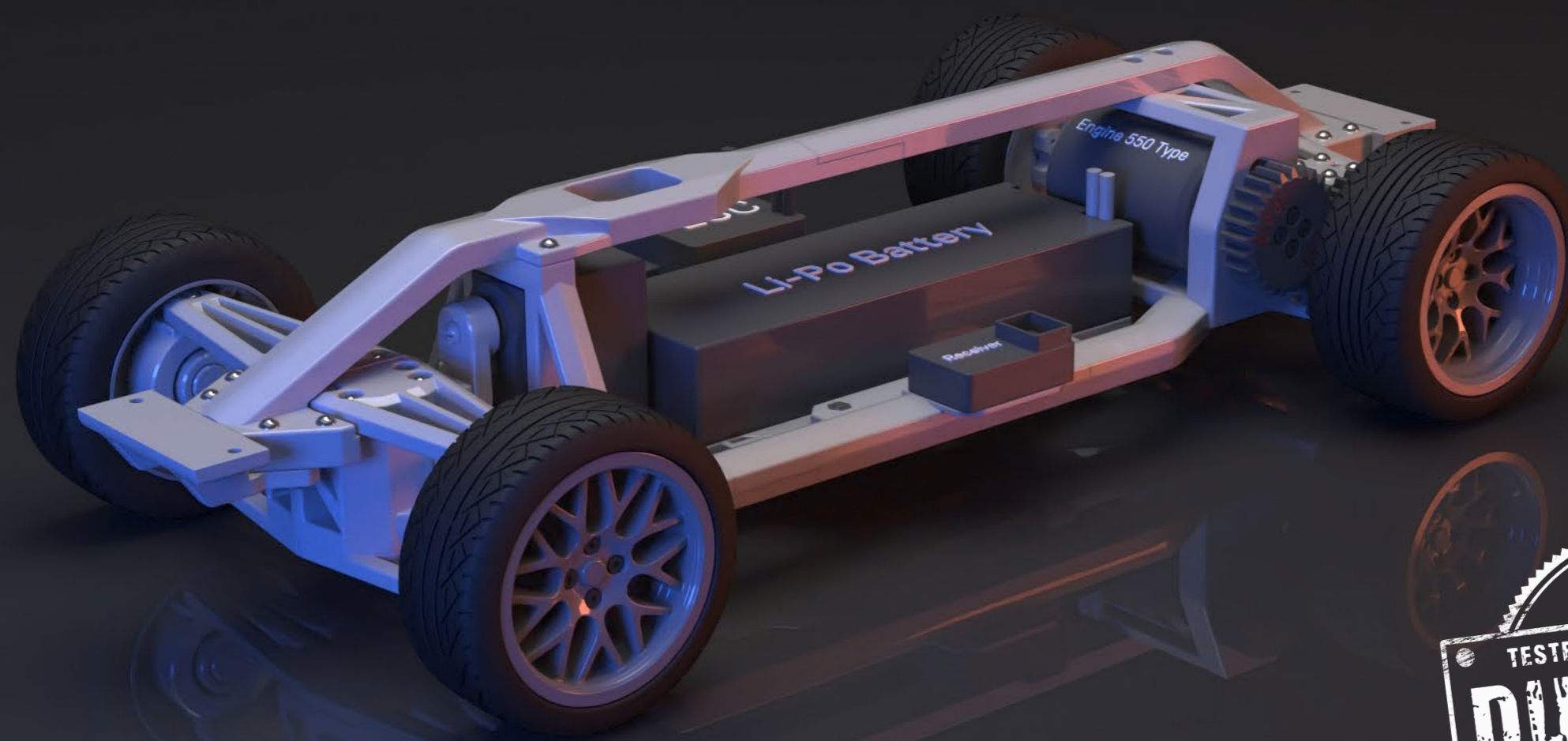


UNIVERSAL CHASSIS

DRIFT.1 / 1:10 SCALE



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ASSEMBLY GUIDE

MRPAULM

20 STEPS

TO ASSEMBLE THE CHASSIS

Step 1.
Glue the parts of the frame

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 50% Zig Zag

Use dichloromethane to glue the parts together.

Step 2.
Assemble the rear hub (2 pieces)

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Use dichloromethane to glue the parts together.

Step 3.
Screw the rear hubs and rear brackets to the frame

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Step 4.
Install rear axle

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Use dichloromethane to glue the parts together.

Step 5.
Screw the spur gear to the rear axis

3D printing settings
Material - PLA, ePA 12
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 6.
Screw the rear brakes to the rear axes

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 7.
Assemble steering

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 8.
Assemble steering knuckles (left and right as the same)

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 9.
Mount the steering knuckles

Step 10.
Screw the front brackets to the frame and to the steering knuckles

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 11.
Screw the servo assembly to the frame

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 12.
Glue the beam parts together and then screw them to the frame

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Use dichloromethane to glue the parts together.

Step 13.
Press the Engine_Insert on the engine shaft and then screw the engine to the frame

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Step 14.
Screw the pinion gear to the engine

3D printing settings
Material - PLA, ePA 12
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Step 15.
Screw the front body bracket

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 16.
Screw the rear body bracket

3D printing settings
Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Step 17.
Assemble the front and rear wheels as the same

3D printing settings -Rim-
Material - PLA, ABS
Layer - 0.1 mm
Wall - 0.8 mm
Infill - 100%

3D printing settings -Tyre-
Material - TPU, TPE
Layer - 0.2 mm
Wall - 1.6 mm
Infill - 0%

Step 18.
Screw the wheels to the chassis

Step 19.
Mount the battery

Fix the battery to the battery plate with double-sided adhesive tape.

Step 20.
Install electronic parts

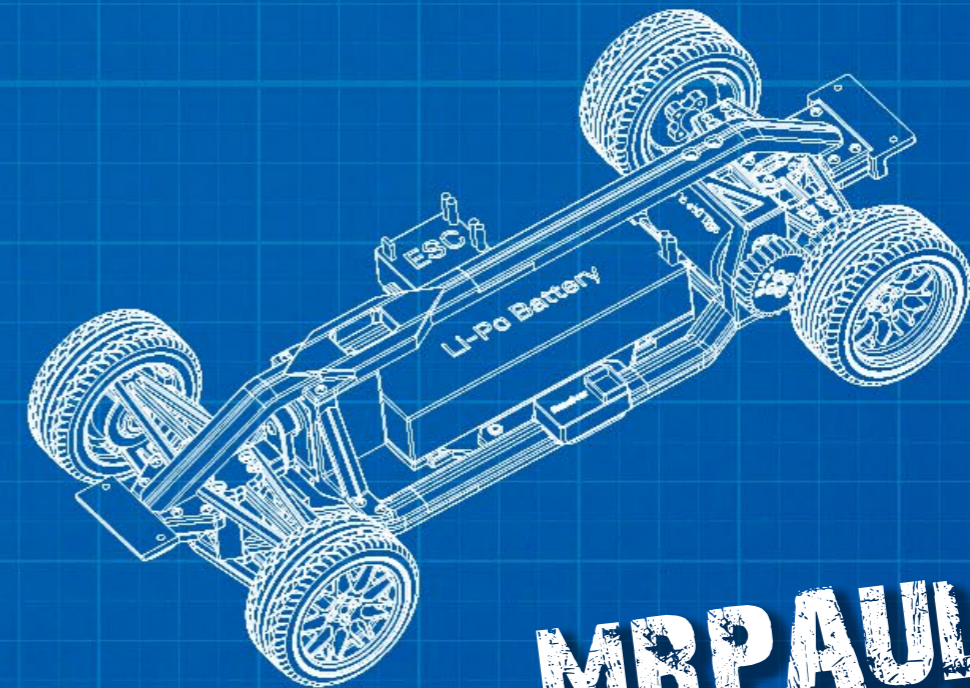
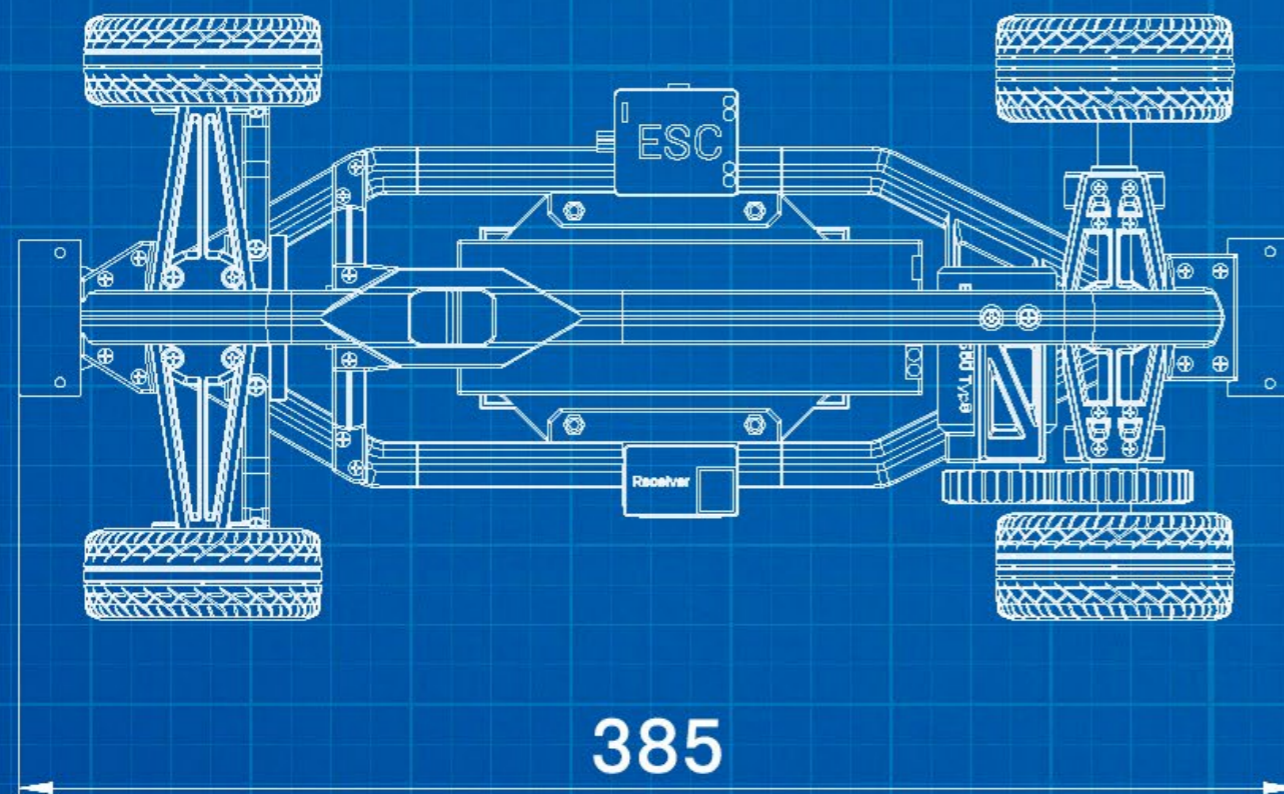
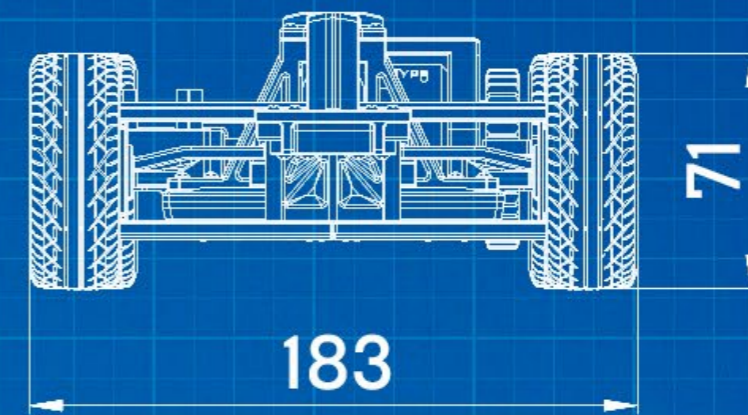
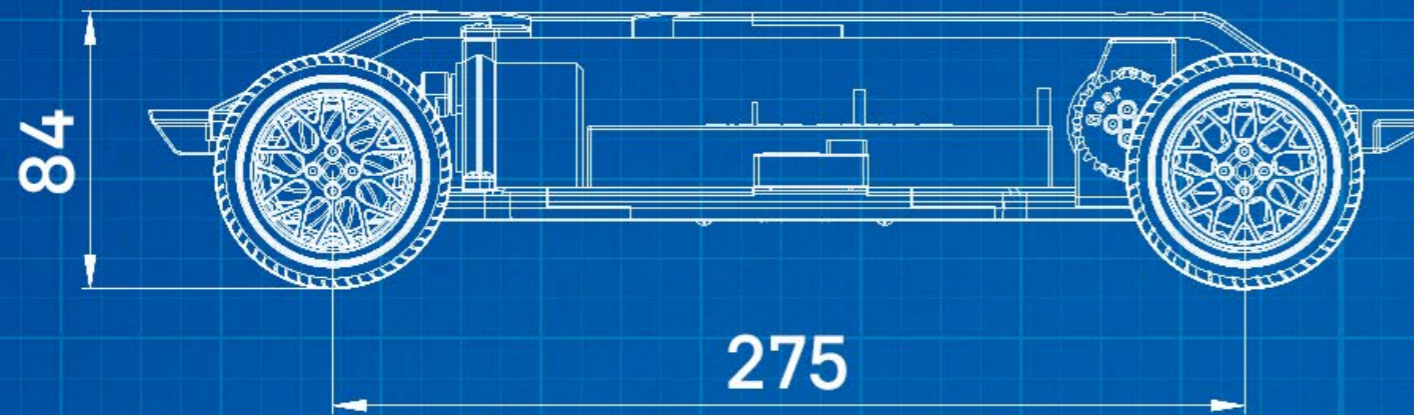
Fix the ESC and receiver to the frame with double-sided adhesive tape.

MRP AVULI

2

UNIVERSAL CHASSIS DRFT.1 / Scale 1:10

DIMENSIONS - MILLIMETERS



MRPAULM

Bill of materials

Fasteners

- Nut M3 - 4 pcs.
- Screw M2x8 DIN912 - 68 pcs.
- Screw M2.5x8 DIN7985 - 97 pcs.
- Screw M3x6 DIN914 - 1 pc.
- Screw M3x8 DIN7985 - 11 pcs.

Ball bearings

- Ball bearing 6900 2RS 10x22x6 - 4 pcs.

Components

- ESC 80A - 1 pc.
- Engine brushed 540 or 550 type 27T - 1 pc.
- Battery Li-Po 2S - 1 pc.
- Transmitter kit - 1 pc.
- Servo MG996R - 1 pc.

Specs

- Scale - 1:10
- Drivetrain - RWD

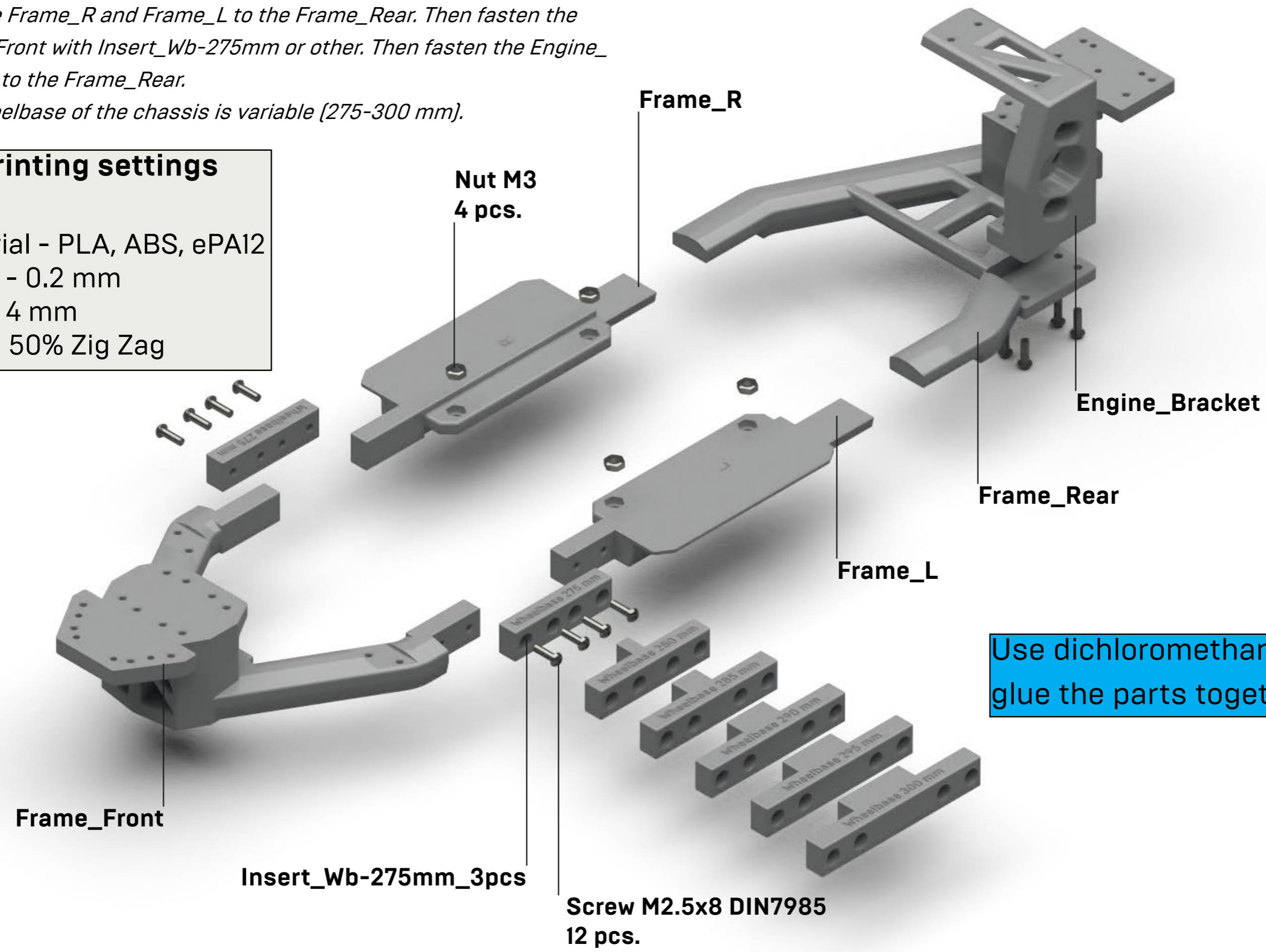
Step 1.

Glue the *Frame_R* and *Frame_L* to the *Frame_Rear*. Then fasten the *Frame_Front* with *Insert_Wb-275mm* or other. Then fasten the *Engine_Bracket* to the *Frame_Rear*.

The wheelbase of the chassis is variable (275-300 mm).

TABLE OF CONTENTS

3D printing settings
Material - PLA, ABS, ePA12
Layer - 0.2 mm
Wall - 4 mm
Infill - 50% Zig Zag



Step 2.

Assemble the rear hub (2 pieces)

TABLE OF CONTENTS

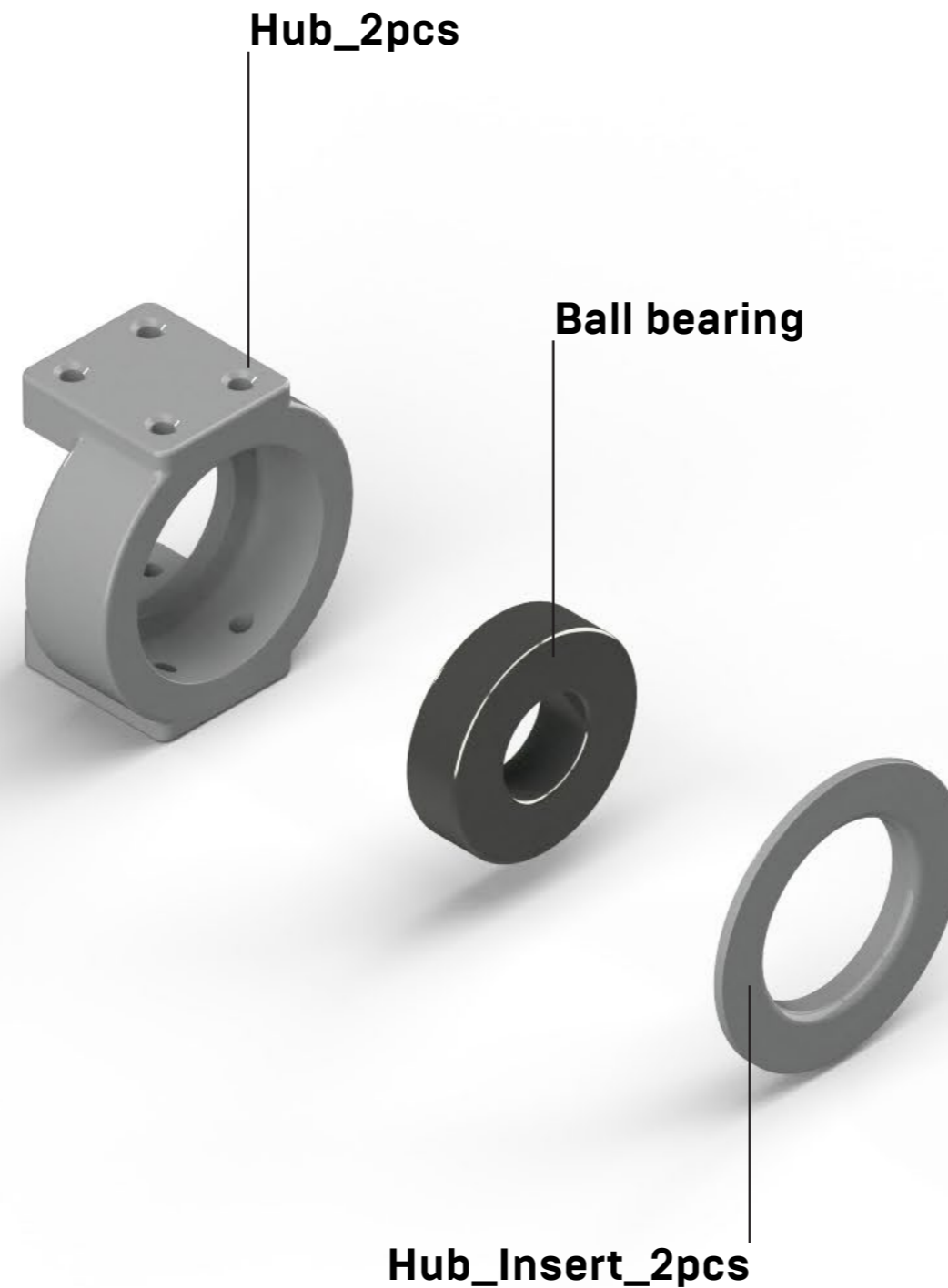
3D printing settings

Material - PLA, ABS

Layer - 0.2 mm

Wall - 0.8 mm

Infill - 100%



Use dichloromethane to glue the parts together

Step 3.

Screw the rear hubs and rear brackets to the frame

TABLE OF CONTENTS

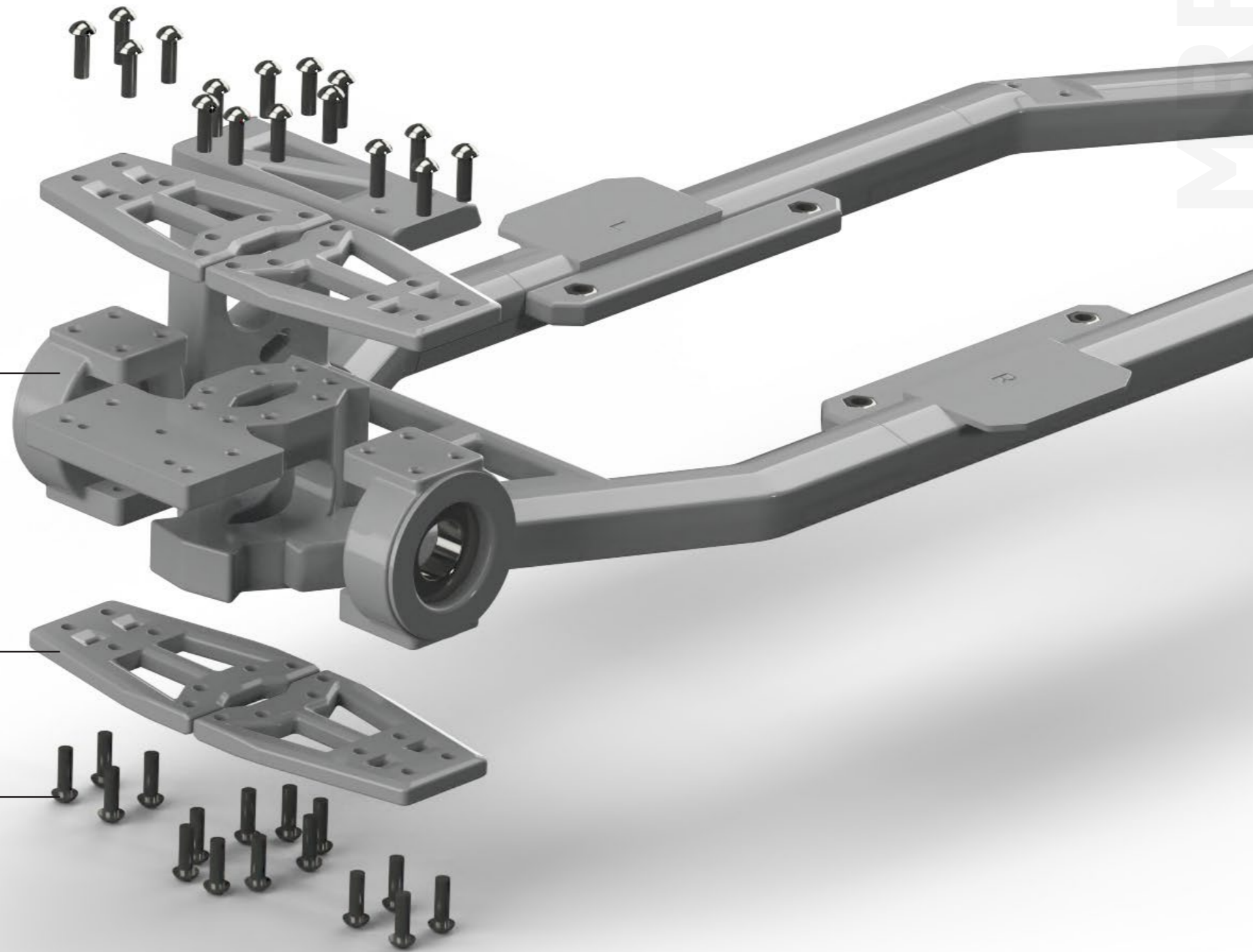
3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Rear Hub 2 pcs.
(step 2)

Rear_Bracket_4pcs

Screw M2.5x8 DIN7985
32 pcs.



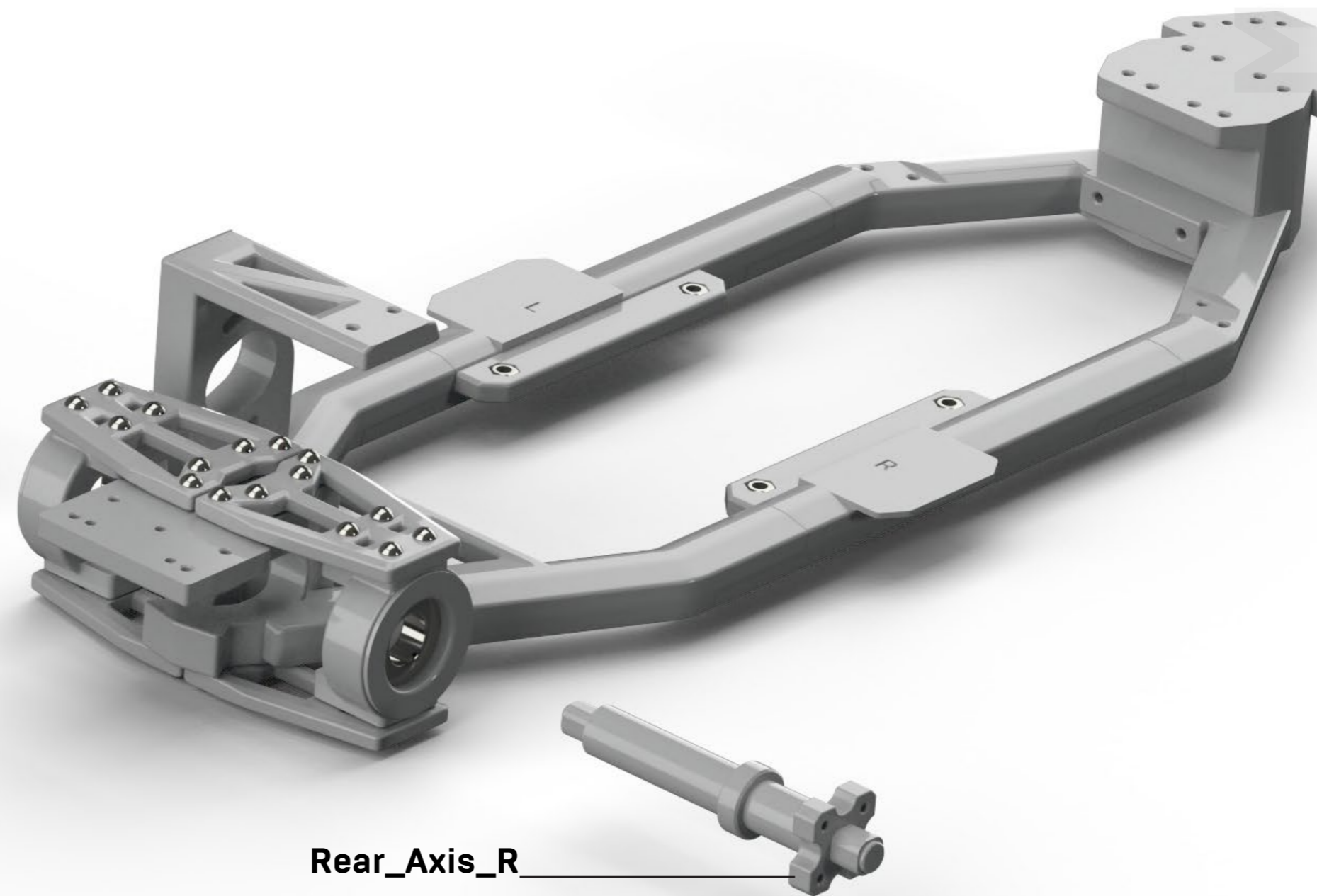
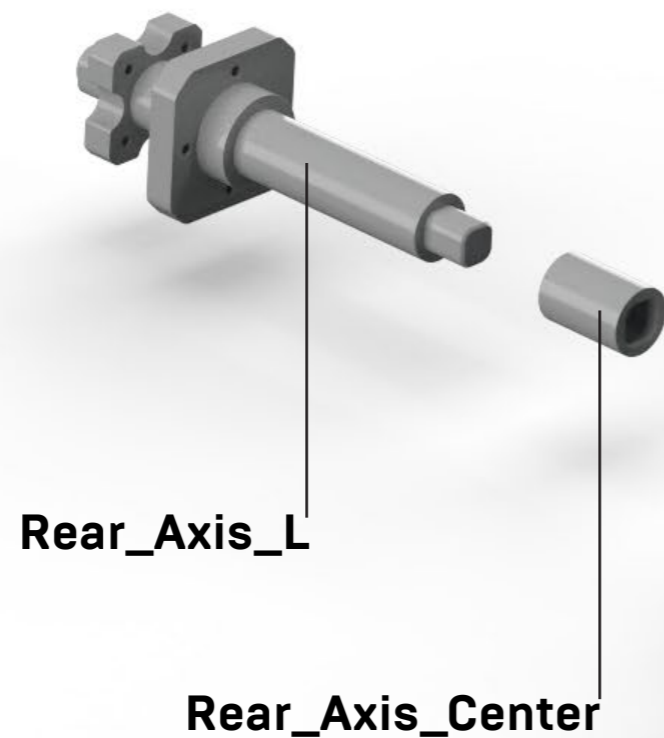
Step 4.

Install rear axes

TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag



Use dichloromethane to glue the parts together

Step 5.

Screw the spur gear to the rear axis

TABLE OF CONTENTS

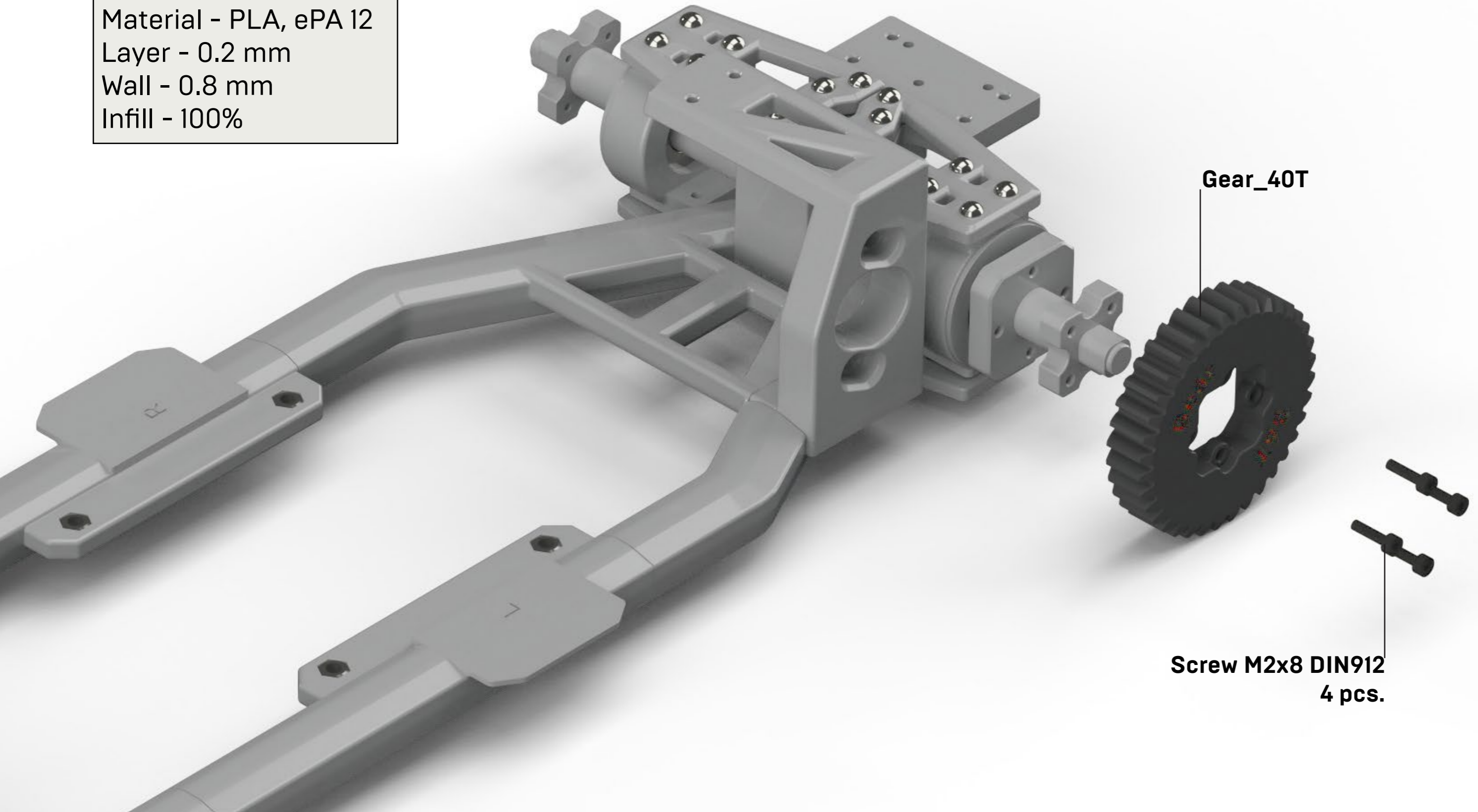
3D printing settings

Material - PLA, ePA 12

Layer - 0.2 mm

Wall - 0.8 mm

Infill - 100%



Gear_40T

Screw M2x8 DIN912
4 pcs.

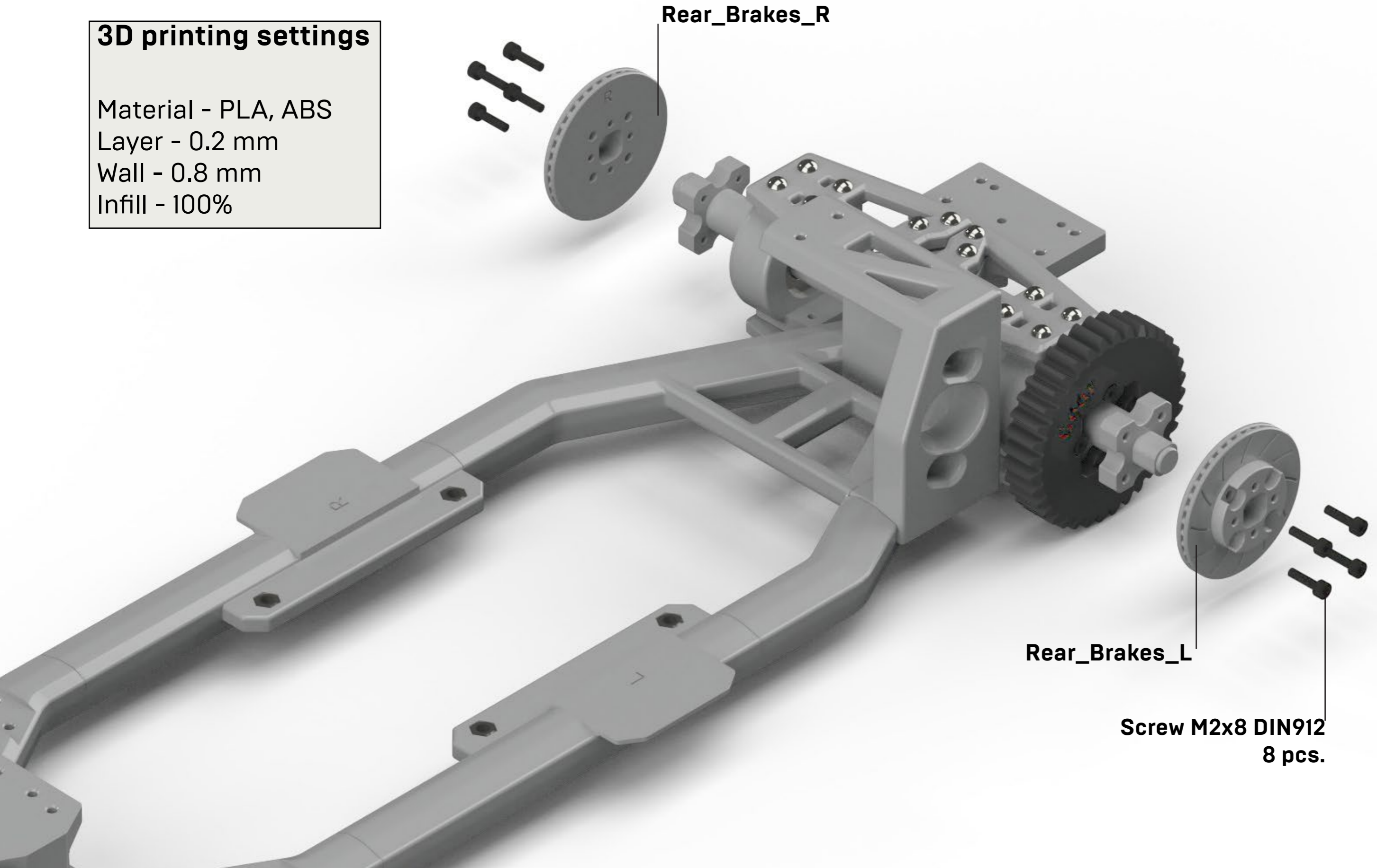
Step 6.

Screw the rear brakes to the rear axes

TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%



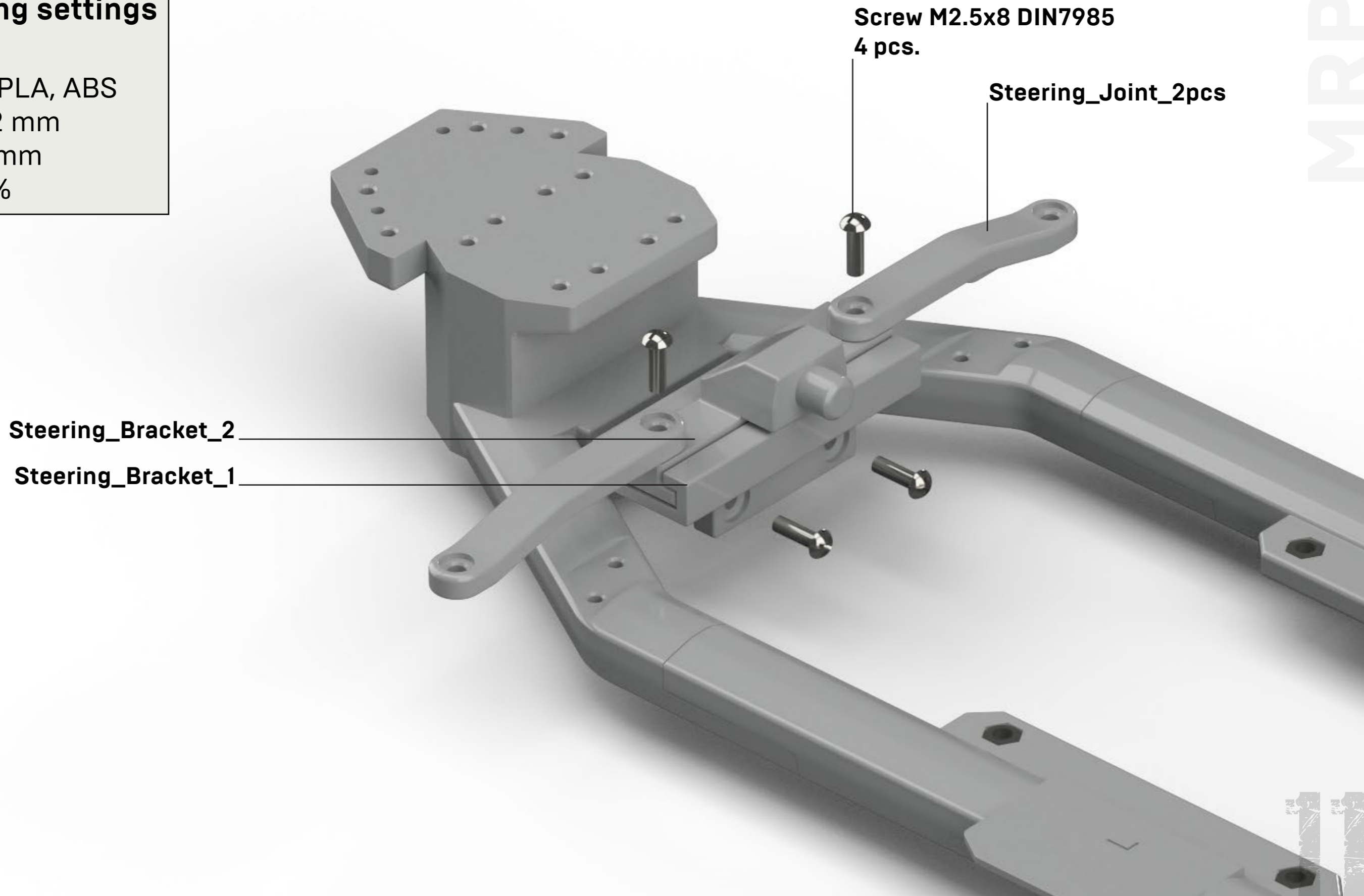
Step 7.

Assemble steering

TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%



Step 8.

Assemble steering knuckles (left and right as the same)

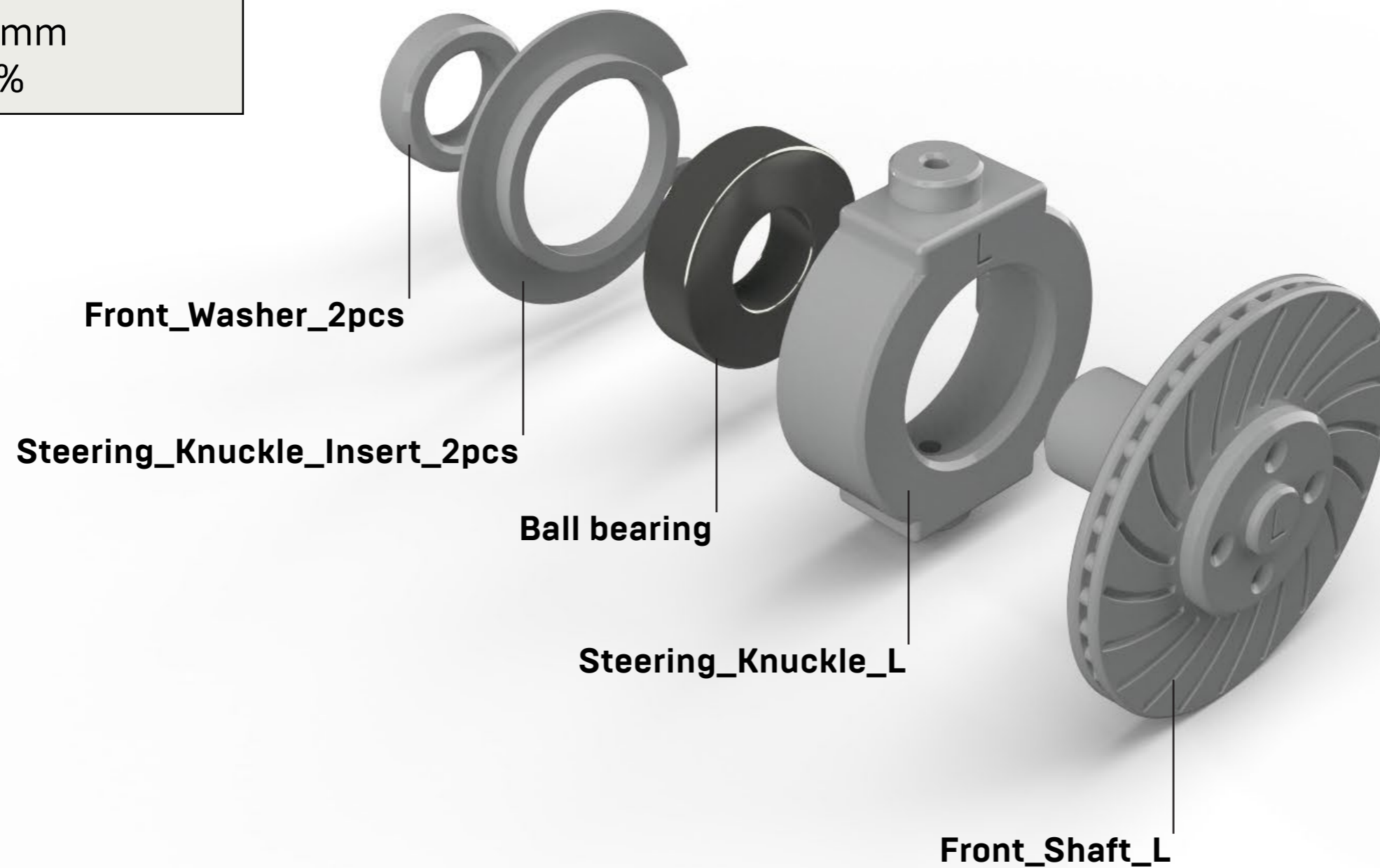
3D printing settings

Material - PLA, ABS

Layer - 0.2 mm

Wall - 0.8 mm

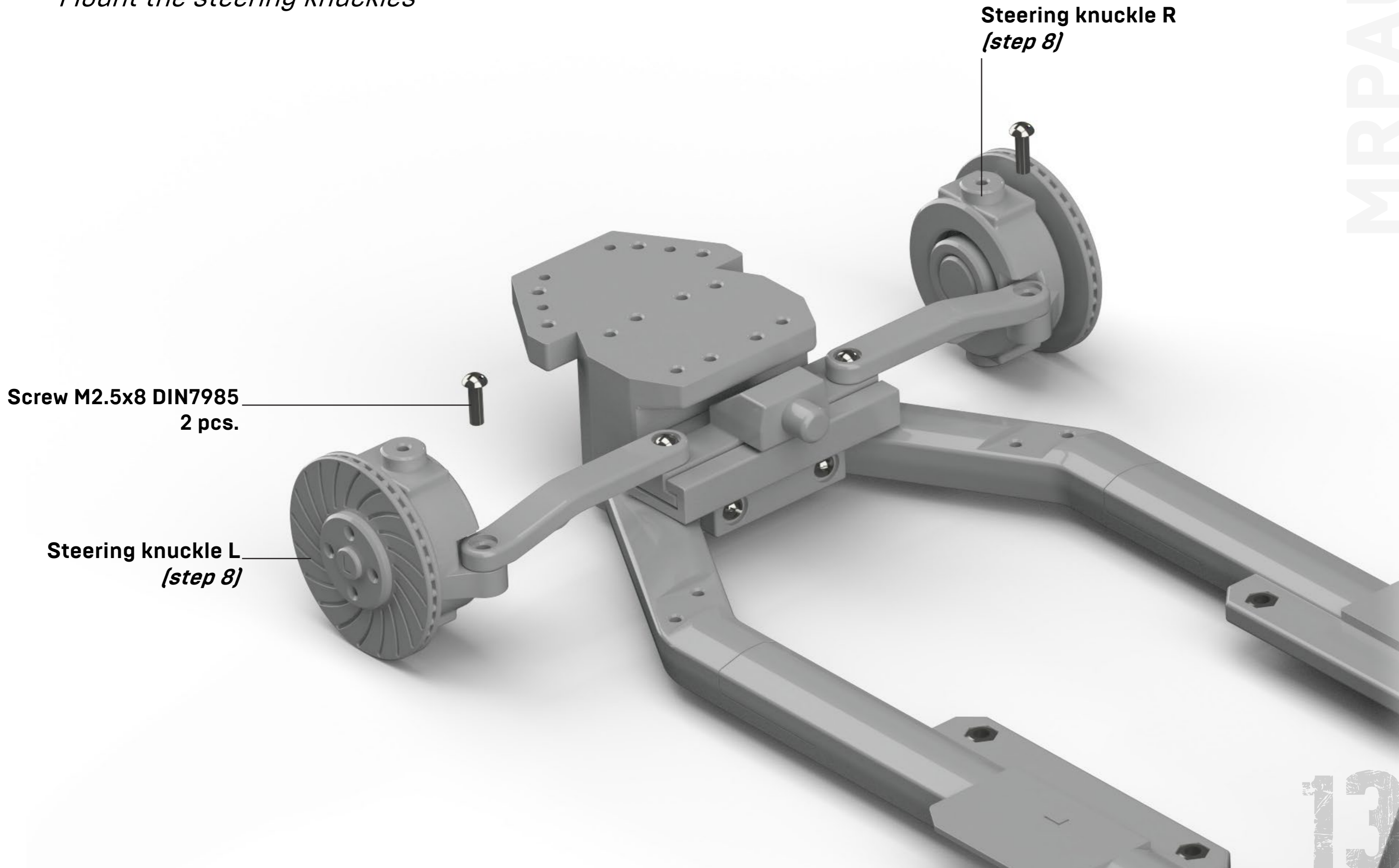
Infill - 100%



Step 9.

Mount the steering knuckles

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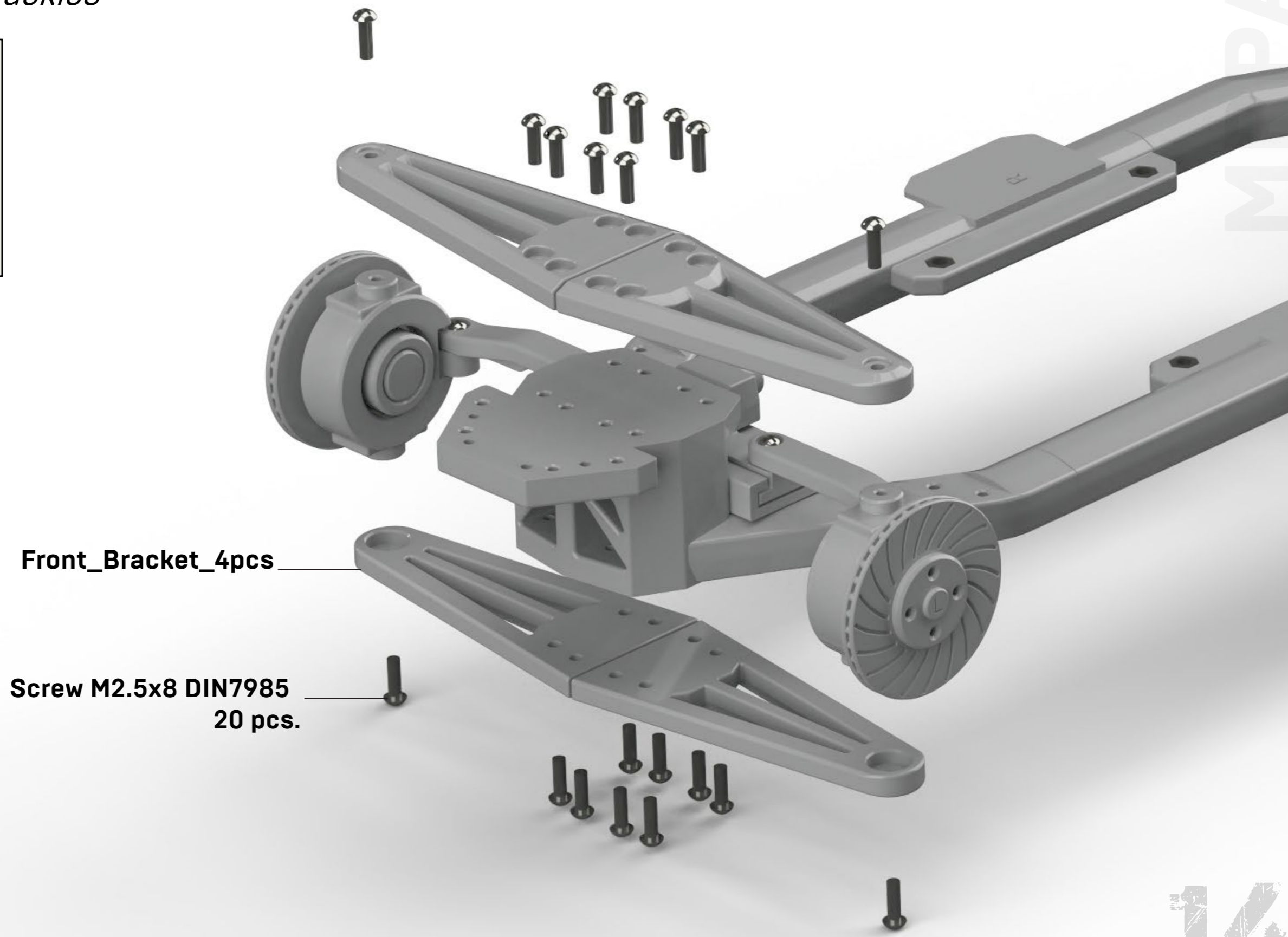
Step 10.

Screw the front brackets to the frame and to the steering knuckles

TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%



Front_Bracket_4pcs

Screw M2.5x8 DIN7985
20 pcs.

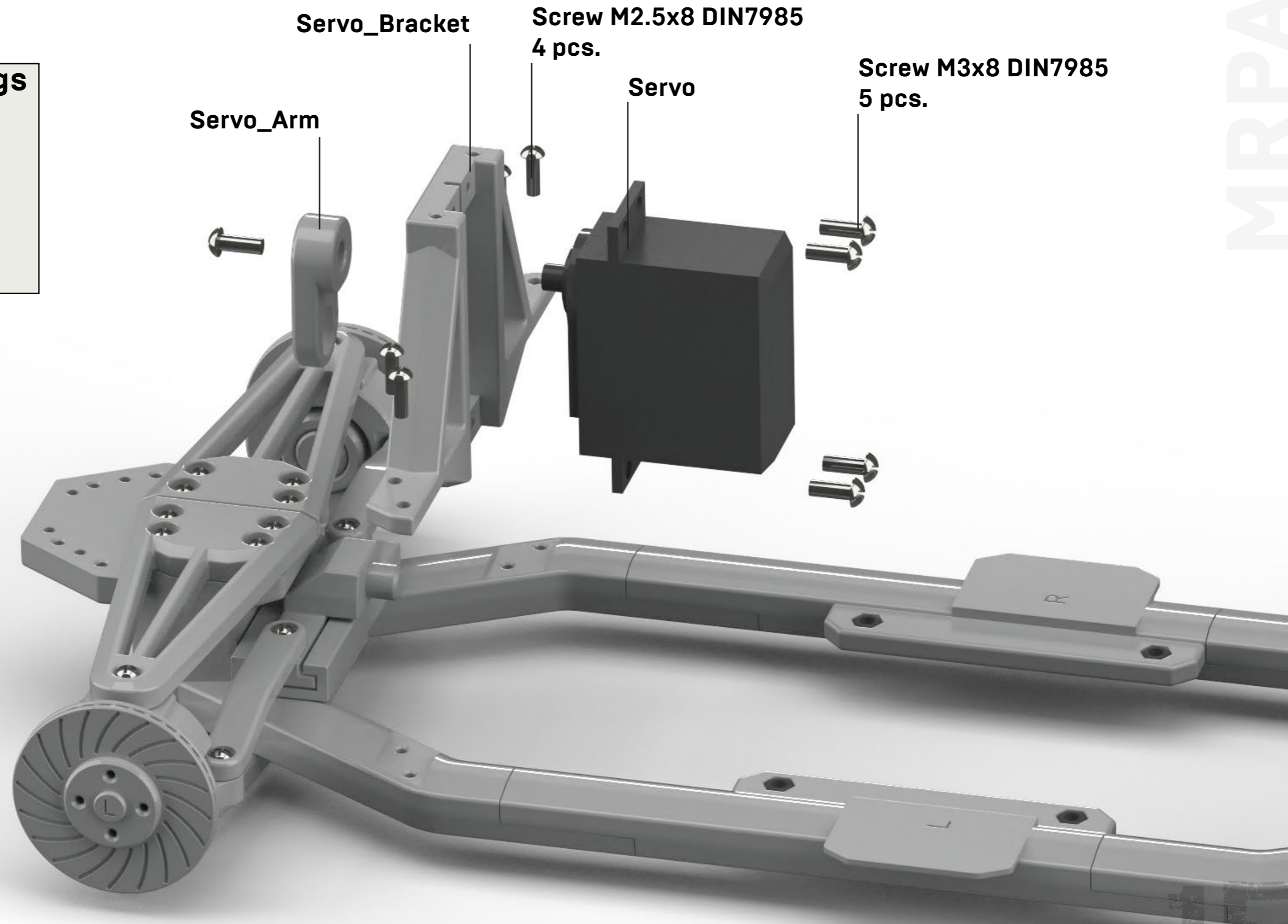
Step 11.

Screw the servo assembly to the frame

TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%



Step 12.

Fasten the beam parts together with *Insert_Wb-275mm* or other, and then fasten to the chassis.

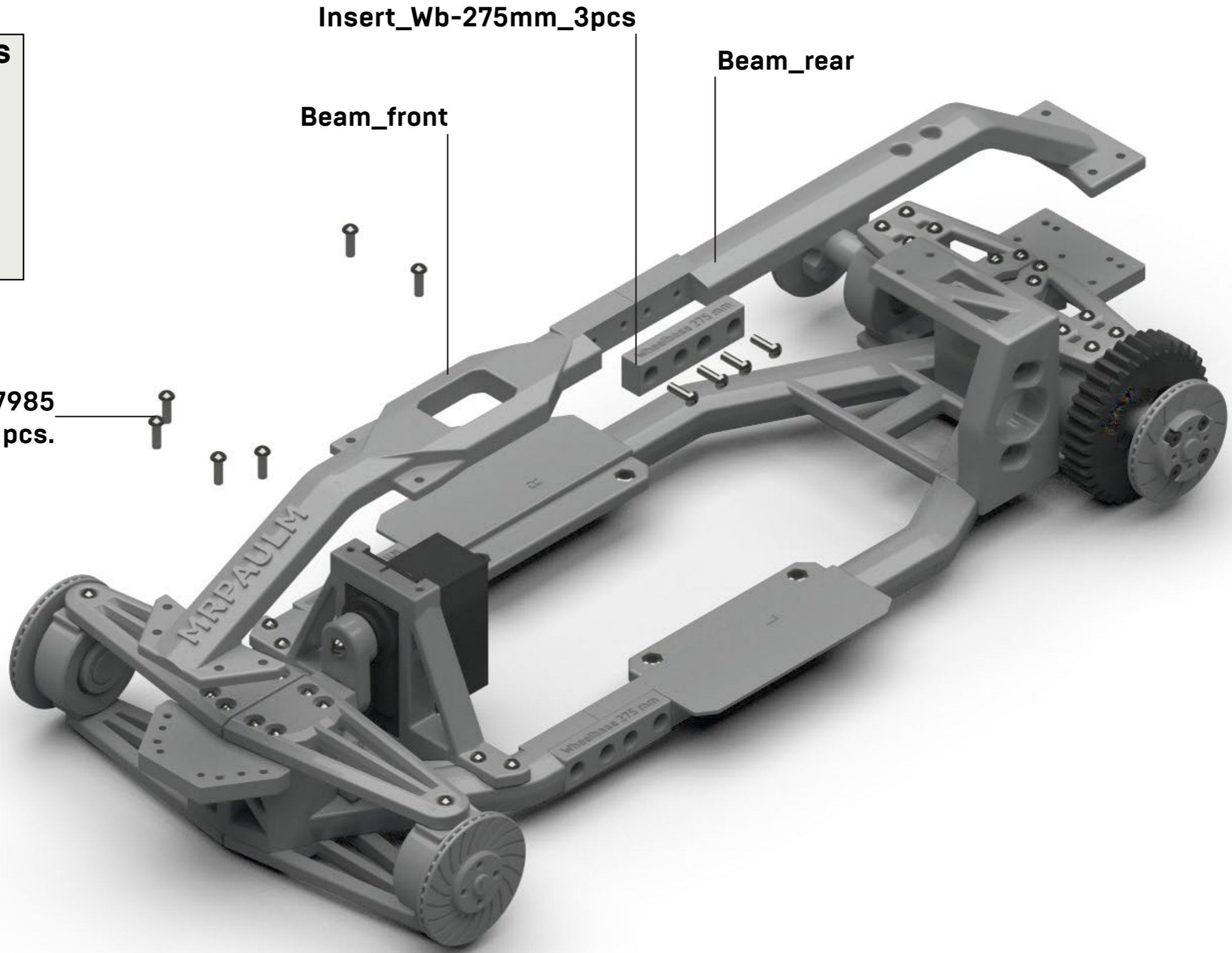
The wheelbase of the chassis is variable (275-300 mm).

[TABLE OF CONTENTS](#)

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100% Zig Zag

Screw M2.5x8 DIN7985
16 pcs.



Step 13.

Drill the engine shaft using the 2 mm drill bit and the Drill_template (approx. to a depth of 1 mm).

Press the Engine_Insert on the engine shaft and fasten it with M3x6 DIN914 screw.

And then screw the engine to the frame.

3D printing settings

Material - PLA, ABS, ePA12

Layer - 0.2 mm

Wall - 0.8 mm

Infill - 100% Zig Zag

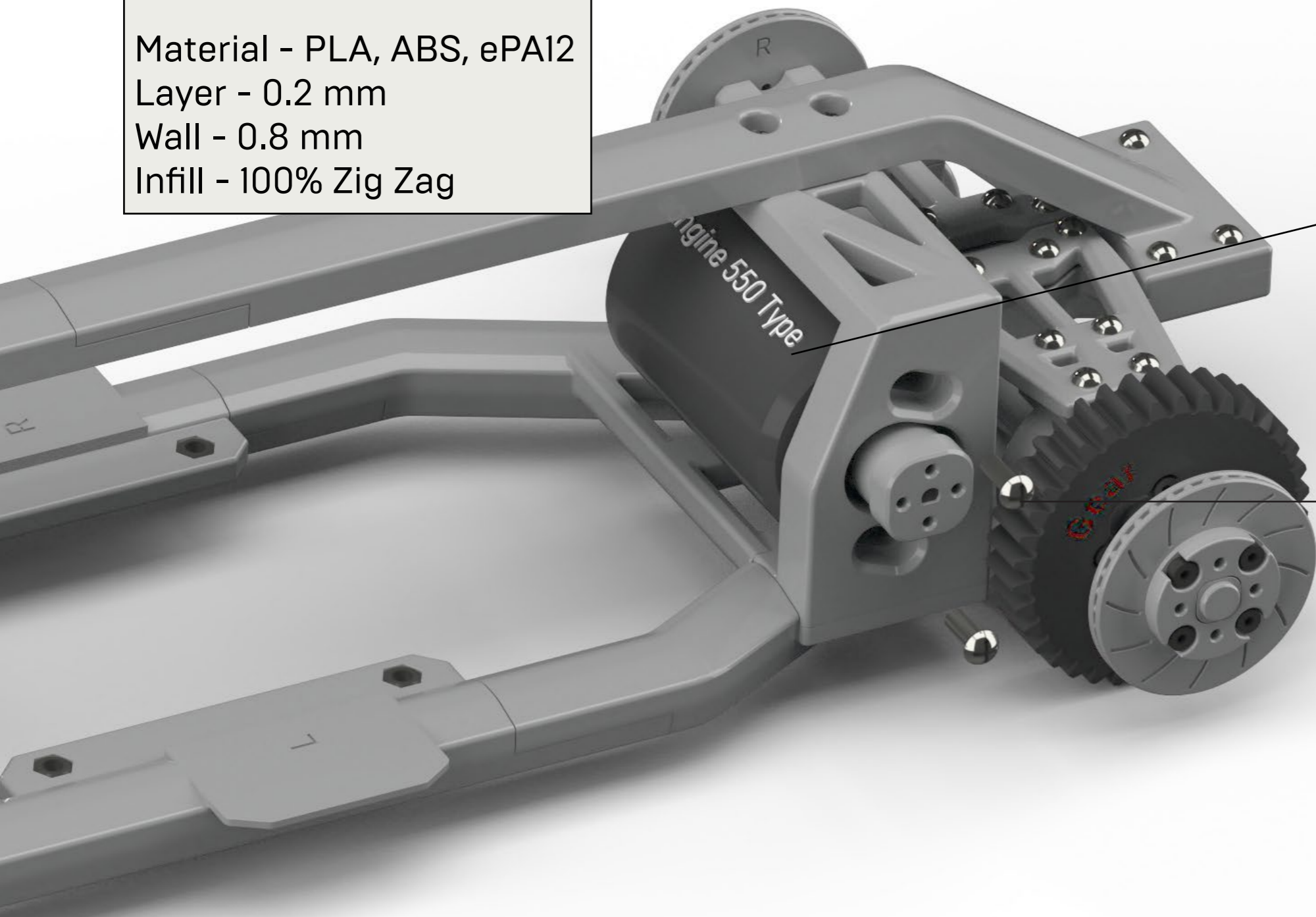


TABLE OF CONTENTS



Engine

Engine_Insert

Screw M3x8 DIN7985
2 pcs.

Step 14.

Screw the pinion gear to the engine

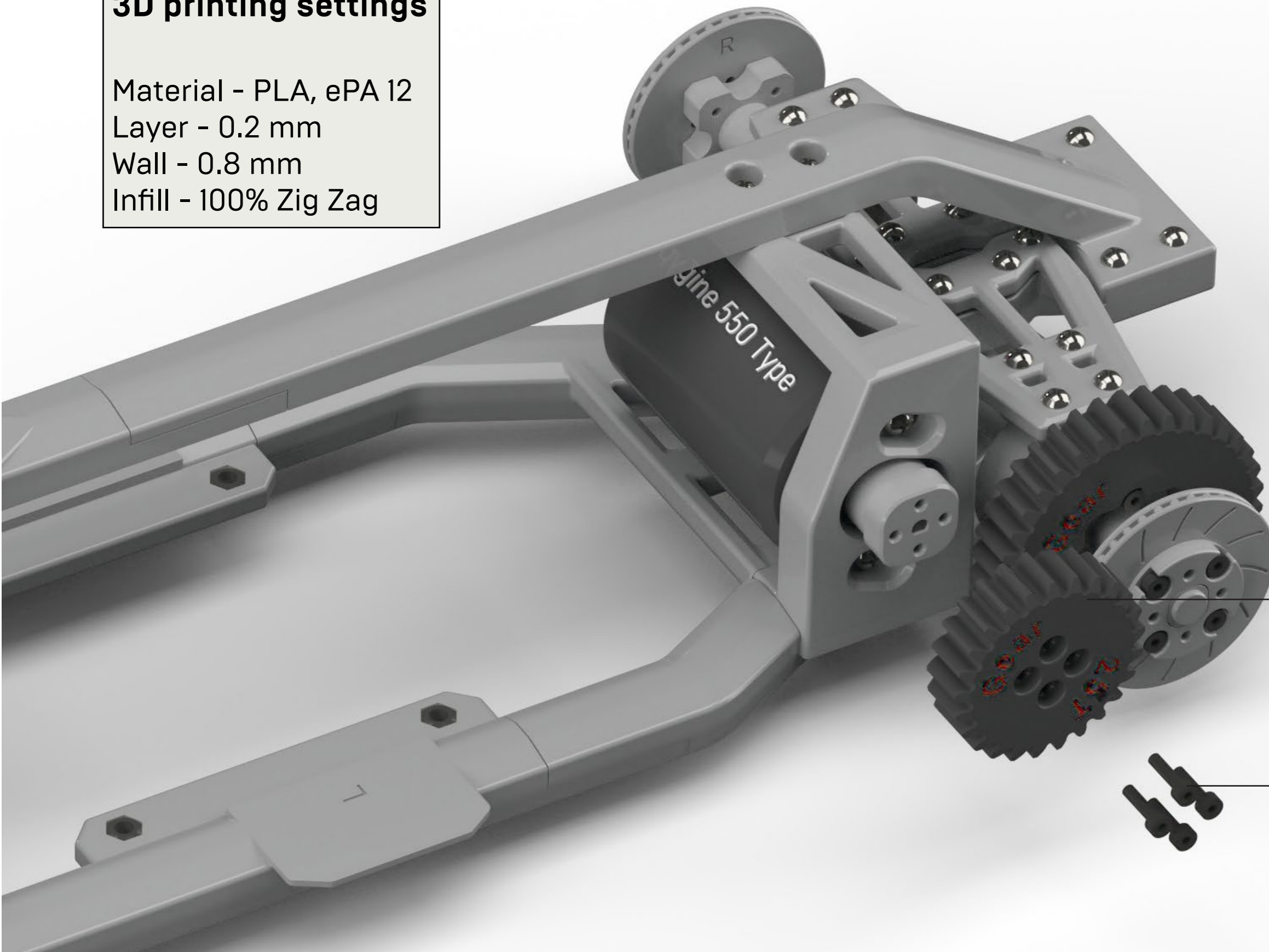
3D printing settings

Material - PLA, ePA 12

Layer - 0.2 mm

Wall - 0.8 mm

Infill - 100% Zig Zag



Gear_17T

Screw M2.5x8 DIN912
4 pcs.

TABLE OF CONTENTS

Step 15.

Screw the front body bracket

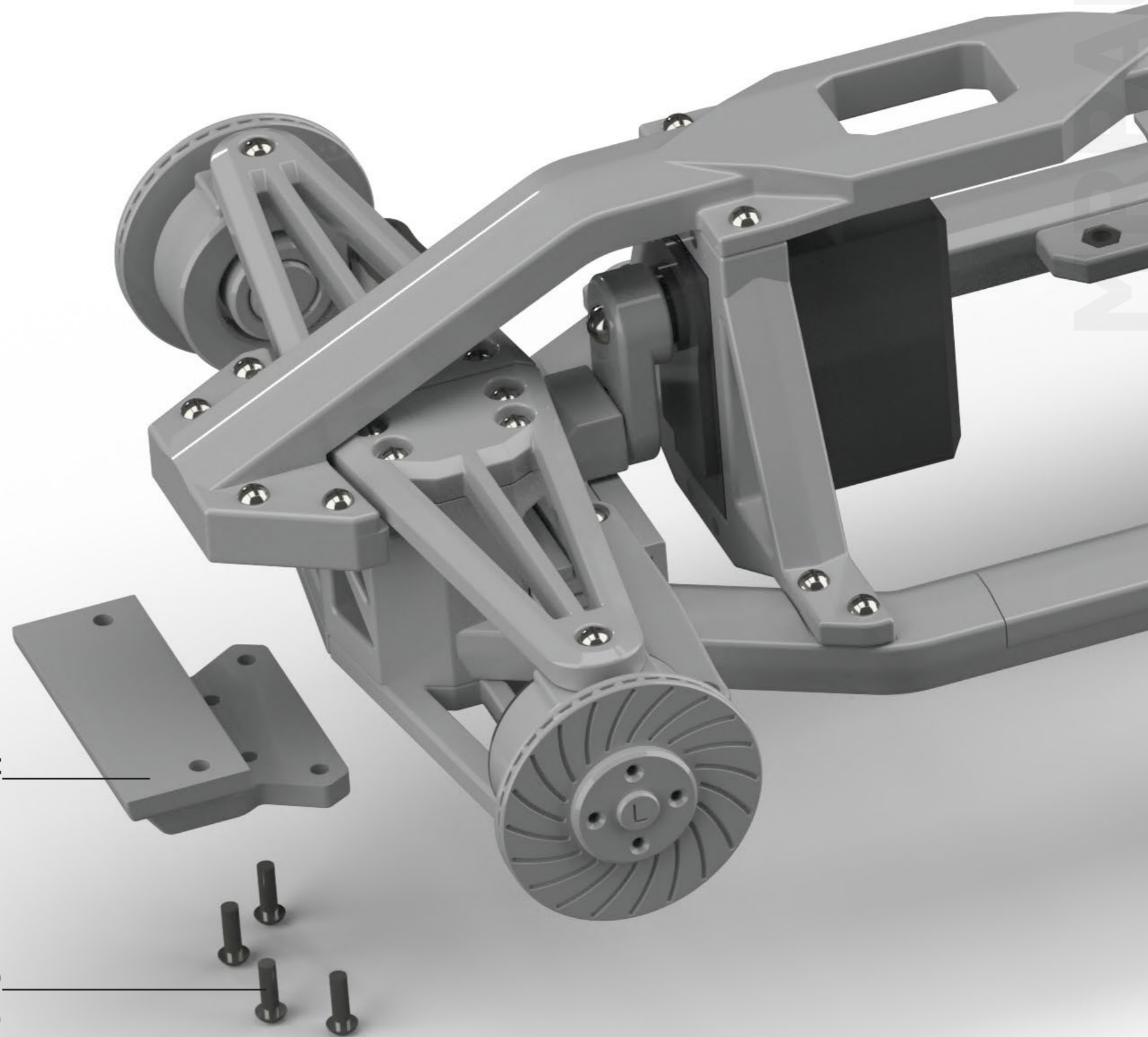
TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Body_Bracket_Front

Screw M2.5x8 DIN7985
4 pcs.



Step 16.

Screw the rear body bracket

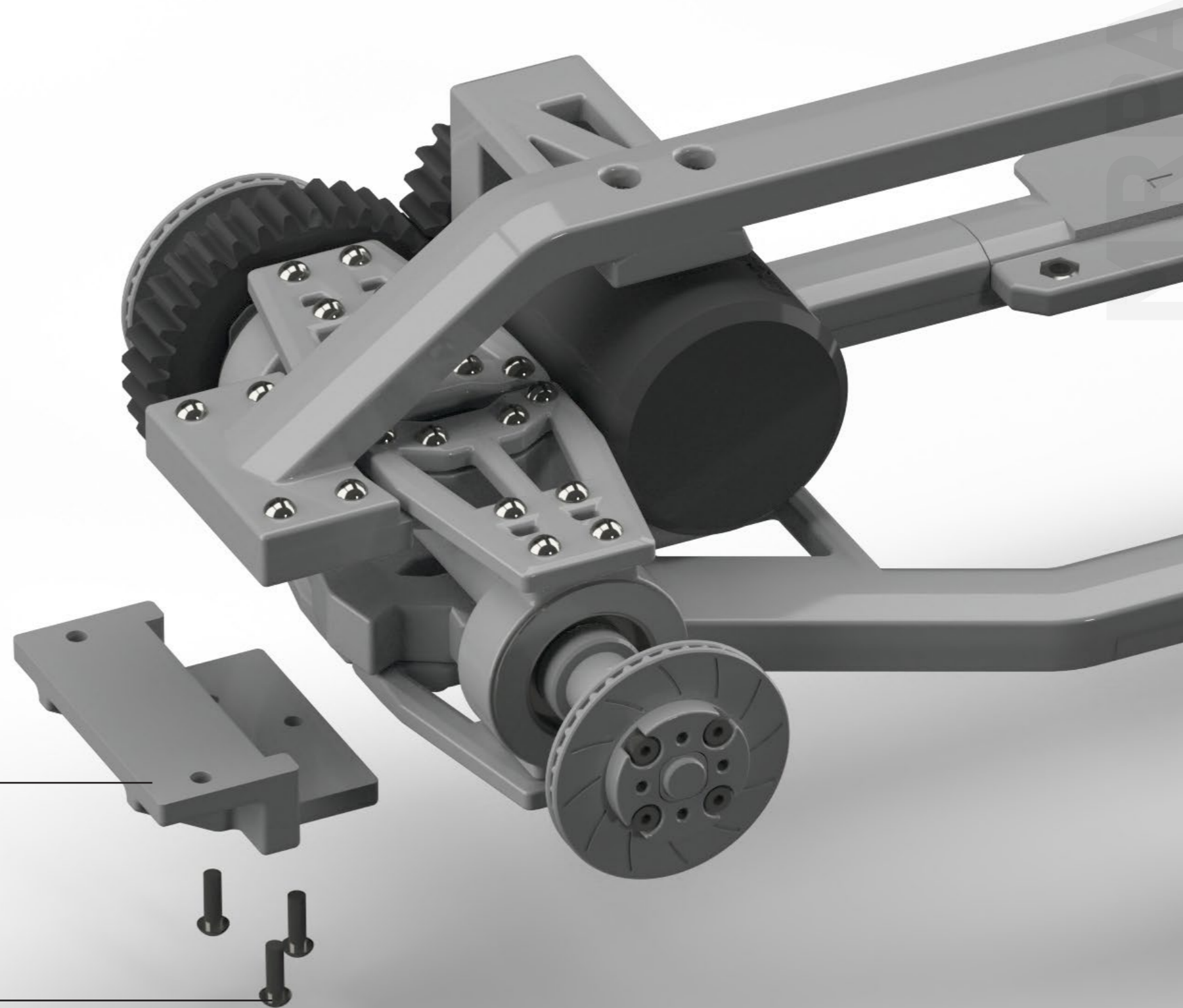
TABLE OF CONTENTS

3D printing settings

Material - PLA, ABS
Layer - 0.2 mm
Wall - 0.8 mm
Infill - 100%

Body_Bracket_Rear

Screw M2.5x8 DIN7985
3 pcs.



Step 17.

Assemble the front and rear wheels as the same

3D printing settings

-Rim-

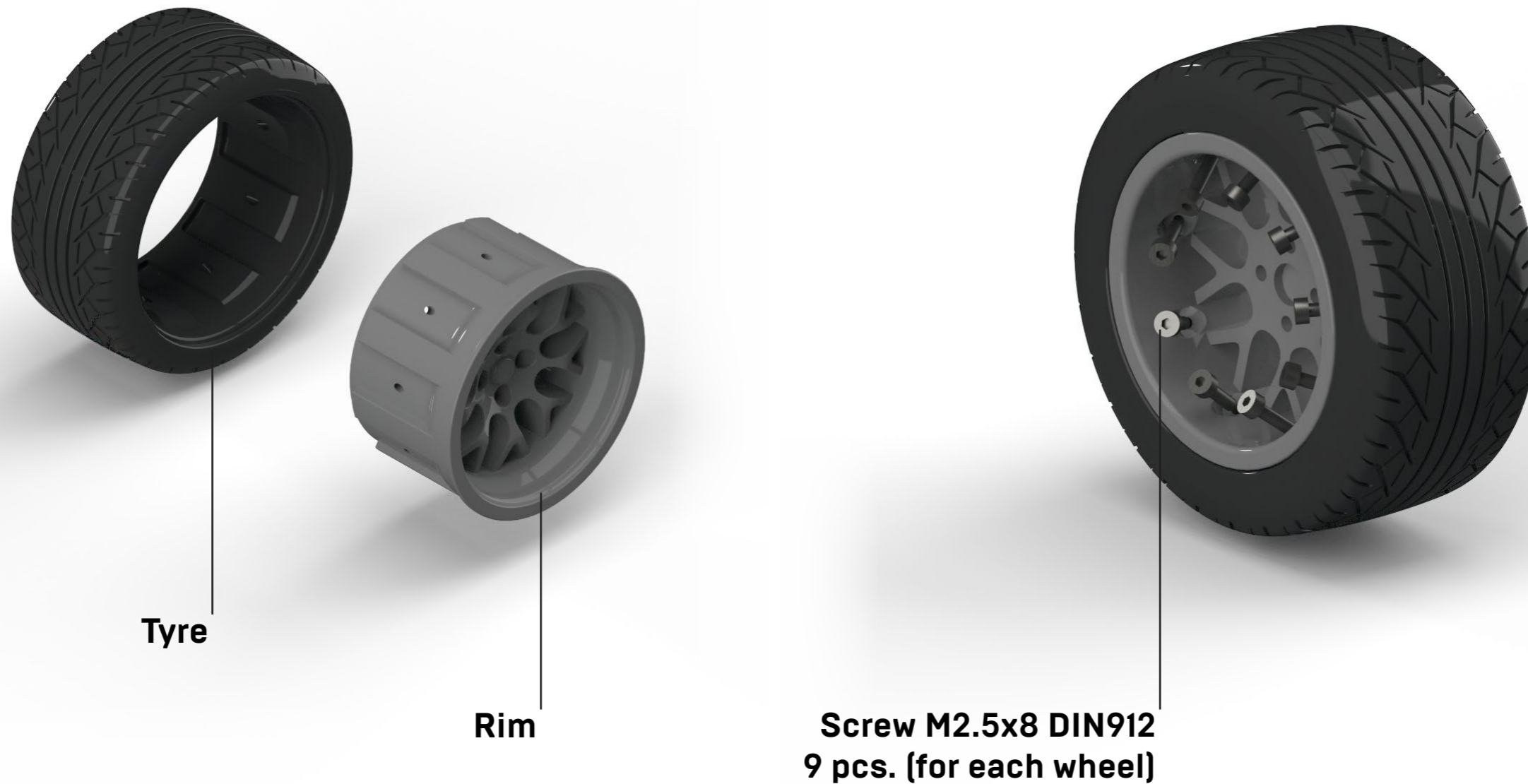
Material - PLA, ABS
Layer - 0.1 mm
Wall - 0.8 mm
Infill - 100%

3D printing settings

-Tyre-

Material - TPU, TPE
Layer - 0.2 mm
Wall - 1.6 mm
Infill - 0%

TABLE OF CONTENTS



Tyre

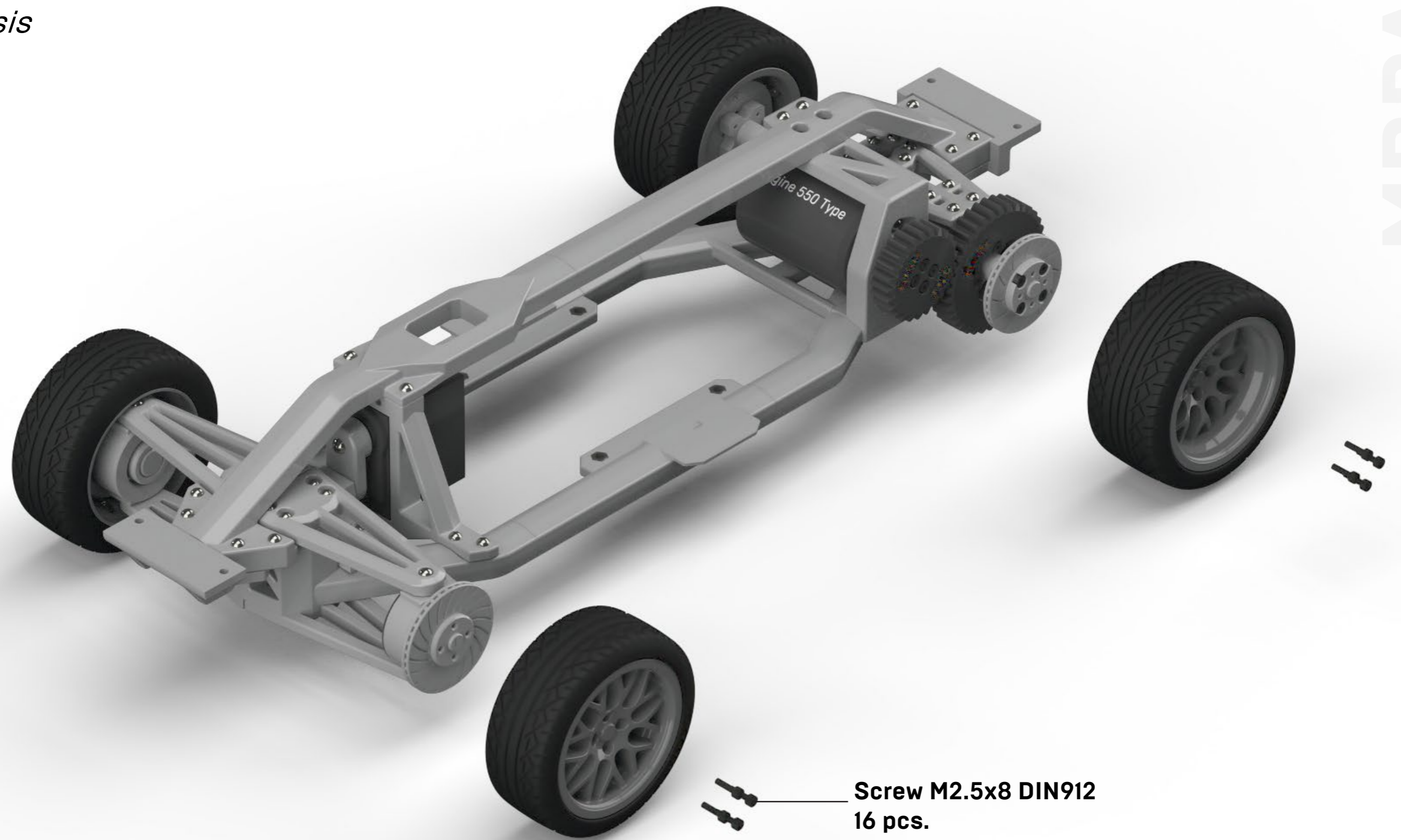
Rim

Screw M2.5x8 DIN912
9 pcs. (for each wheel)

Step 18.

Screw the wheels to the chassis

TABLE OF CONTENTS

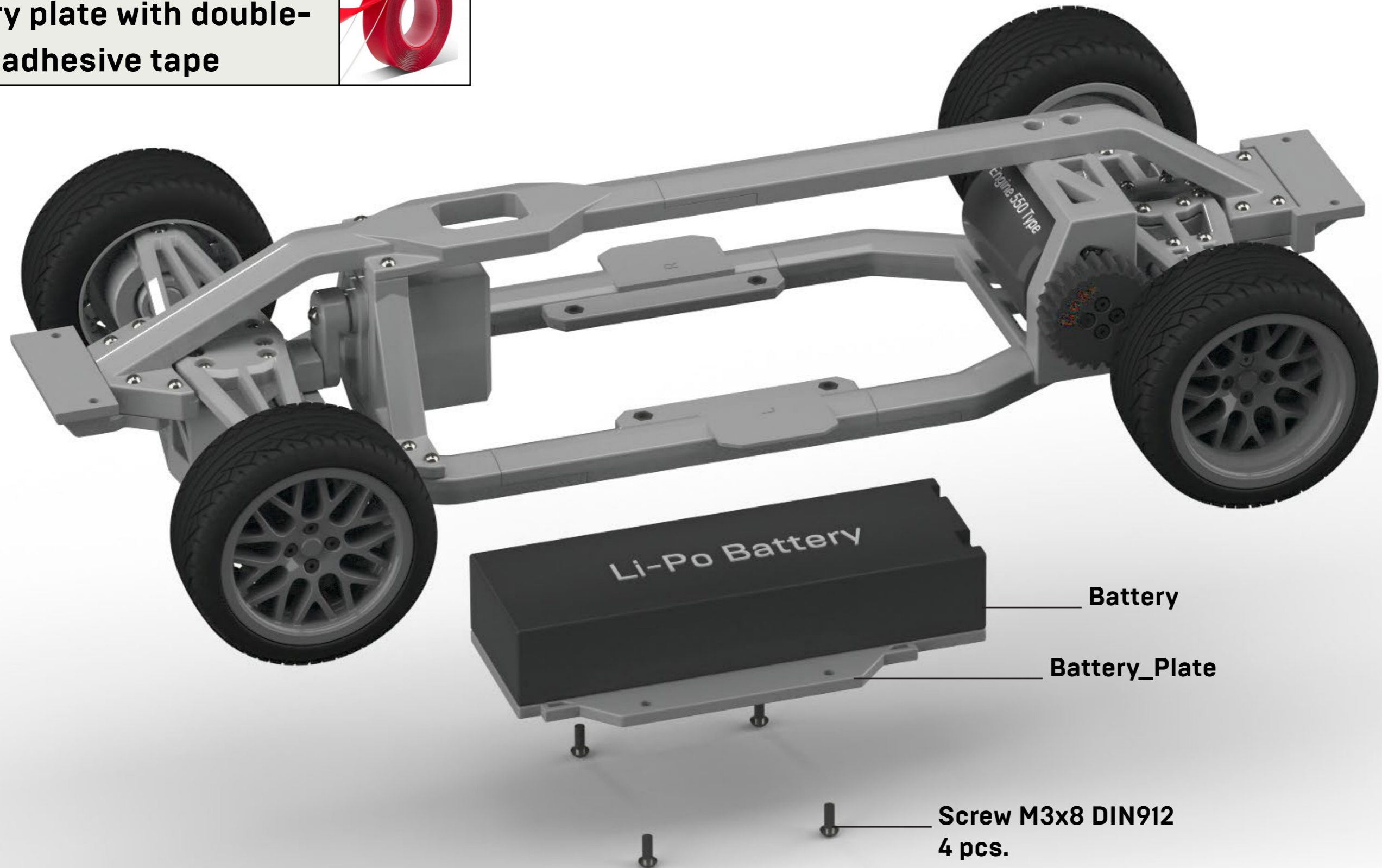
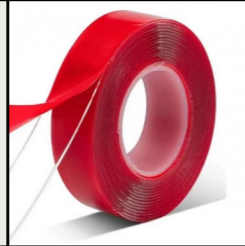


Step 19.

Mount the battery

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Fix the battery to the battery plate with double-sided adhesive tape

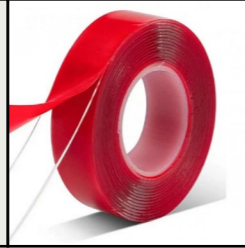


Step 20.

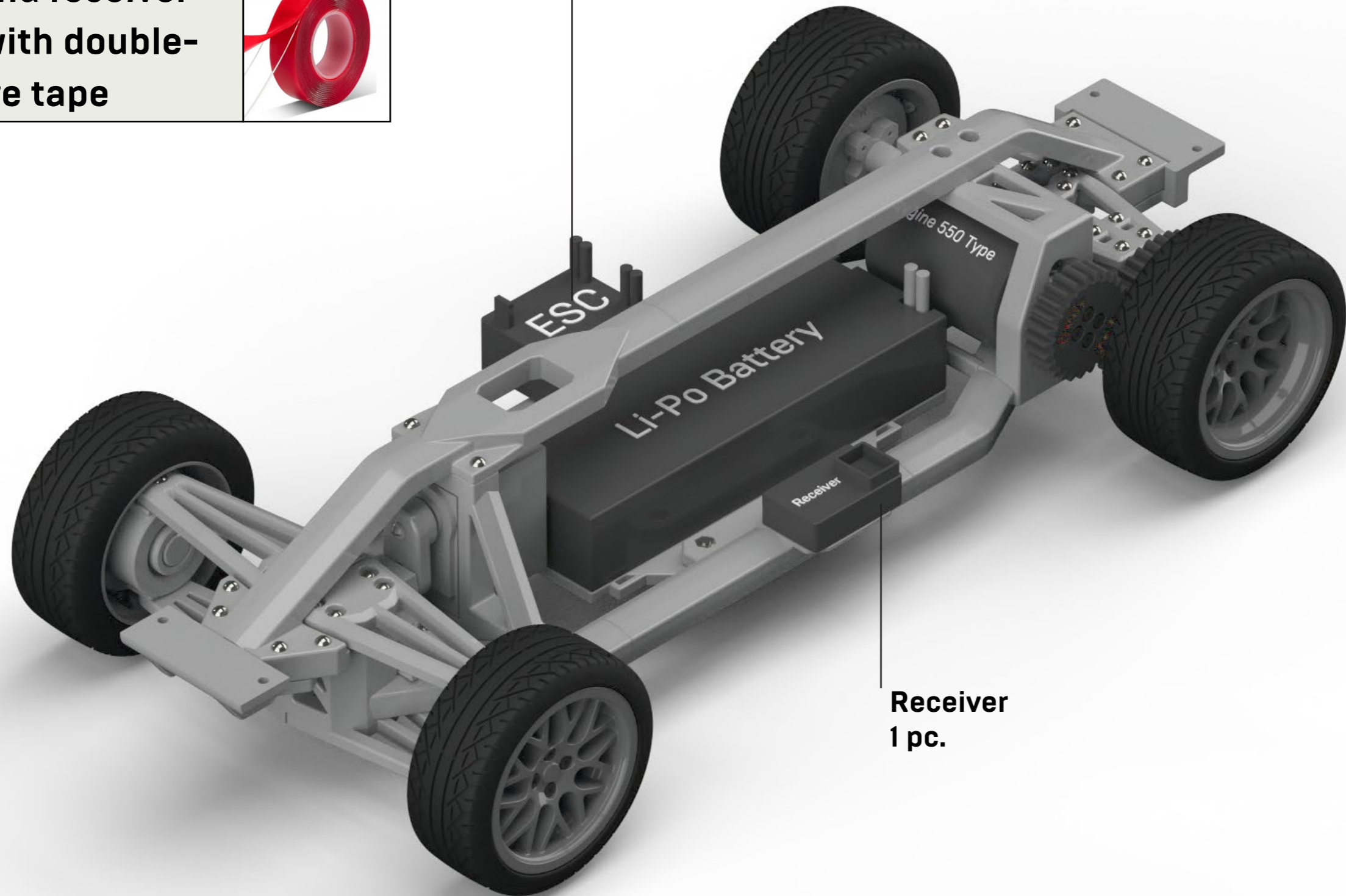
Install electronic parts

TABLE OF CONTENTS

Fix the ESC and receiver to the frame with double-sided adhesive tape

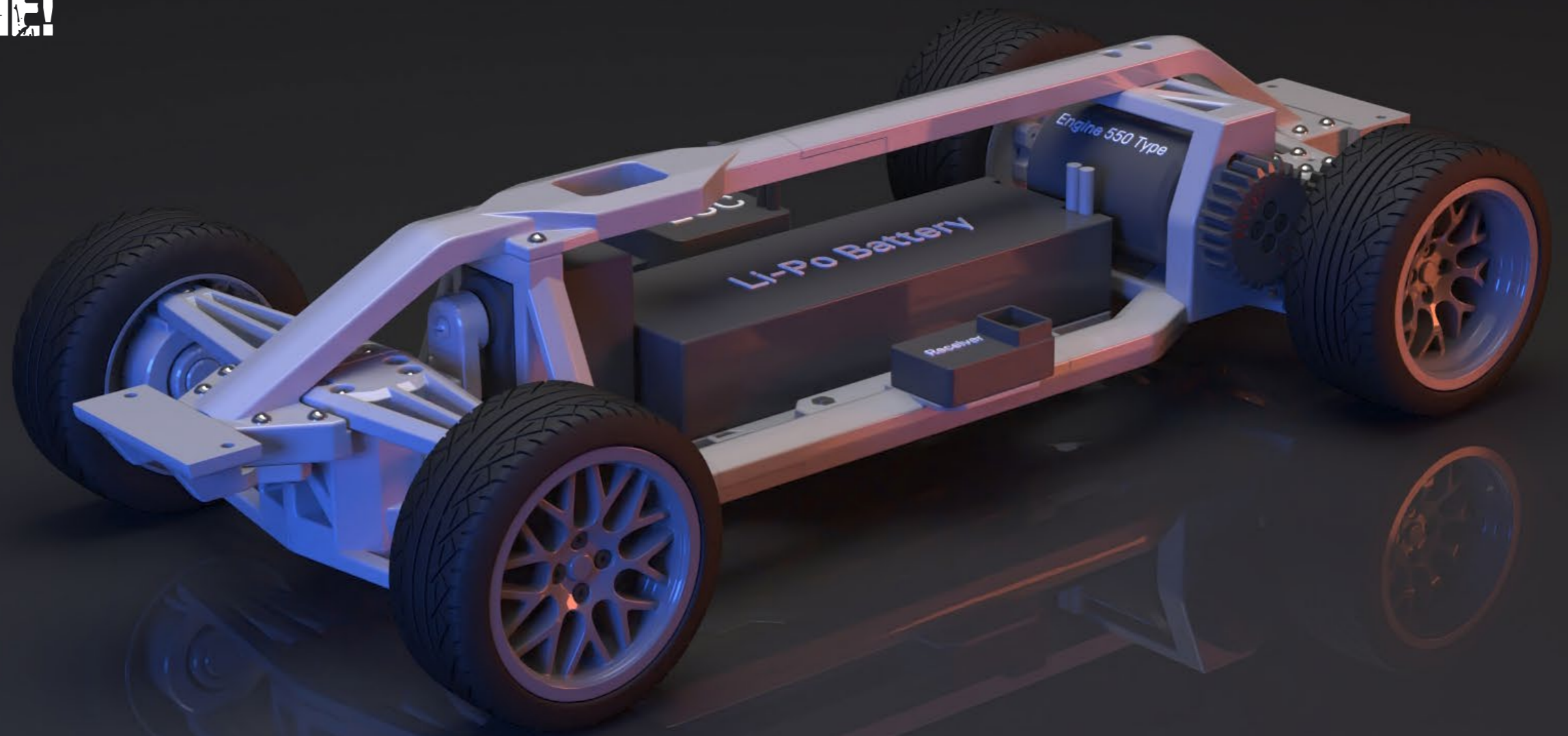


Electronic Speed Controller (ESC) 1 pc.



**Receiver
1 pc.**

WELL DONE!



UNIVERSAL CHASSIS DRIFT.1



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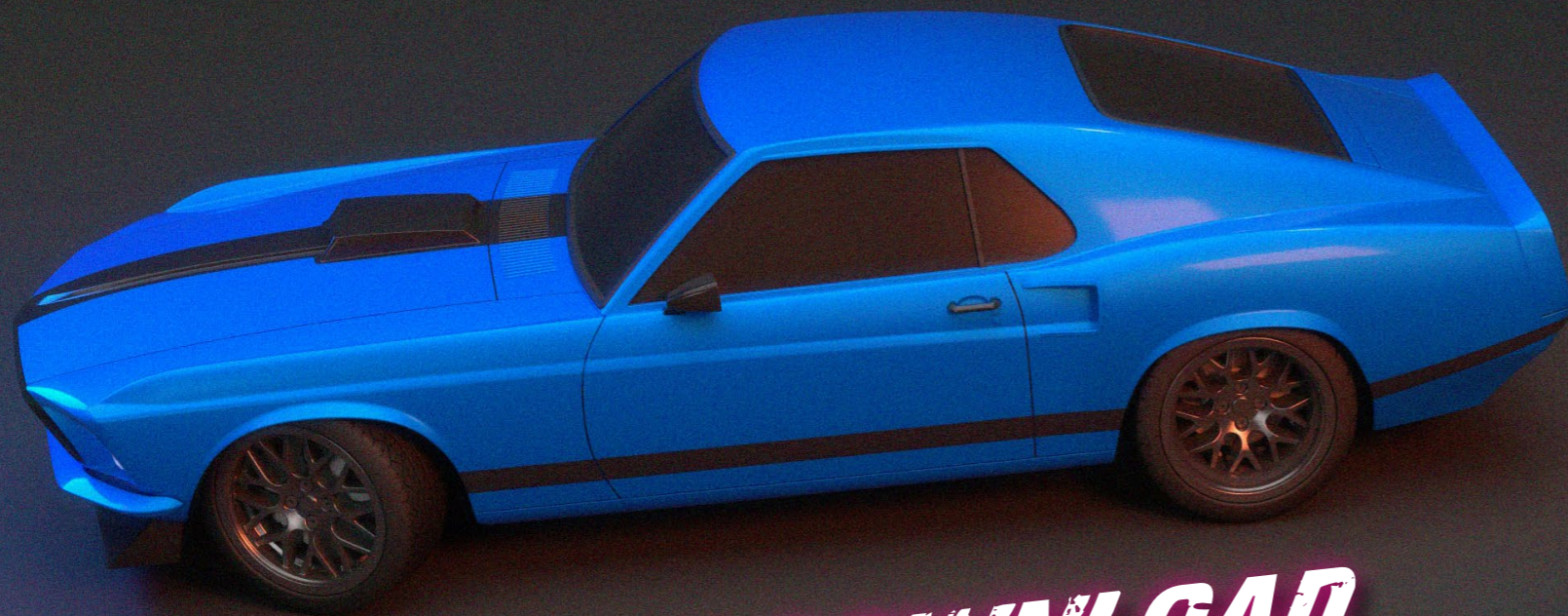
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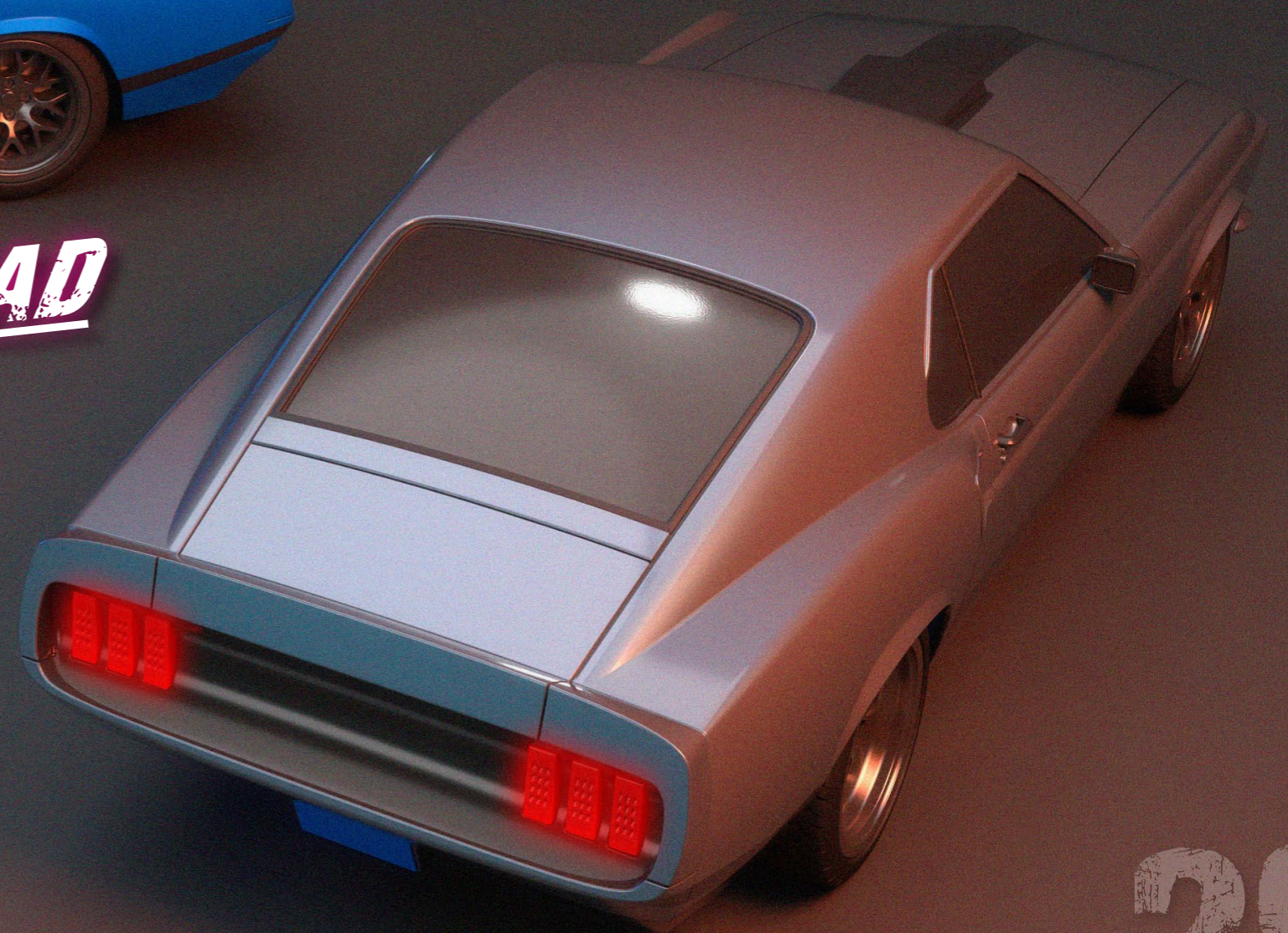
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FORD MUSTANG 1969

BODY KIT / 1:10 SCALE



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FULLY COMPATIBLE WITH UNIVERSAL CHASSIS DRFT.1

MRPAULN

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