

**Bom**

- 6 parts STL files (I printed in PLA material 0.4 nozzle, 0.1 layer, 30% infill, 210° temp, 50° bed temp, 50mm speed....)

- 7 x hexagon socket bolt M3 x 16

- 2 x " " " M3 x 20

- 7 x M3 hexagon nut, nylostop nut would be preferred.

**assembly instructions**

**note : Bondtech original 750mm cable is a bit short must be 100/150mm more extended**

**I cut the original near the motor plug and extended it with rc servos cables,**

**need to get a soldering iron and some heat shrinkable tube.**

**or ask Bondtech for 900mm cable.**

