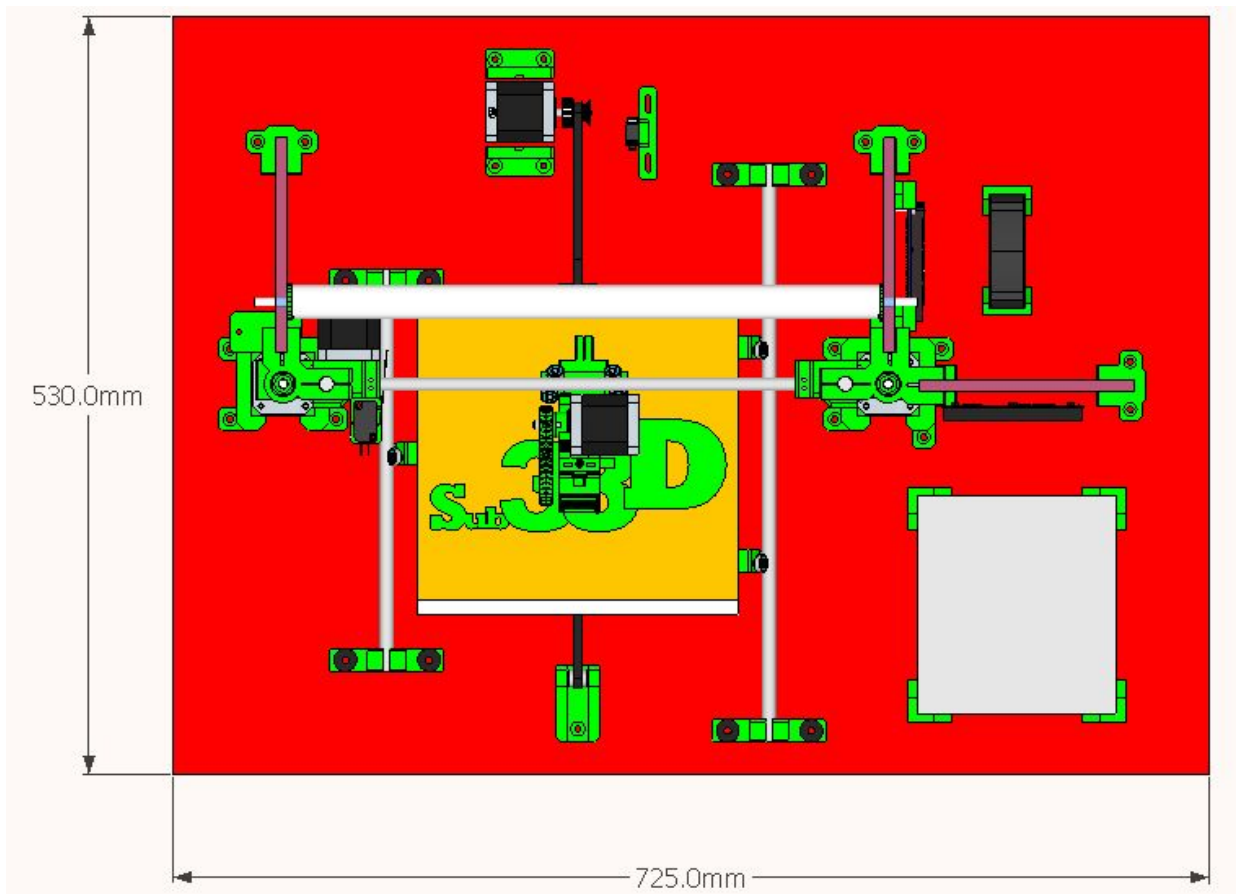


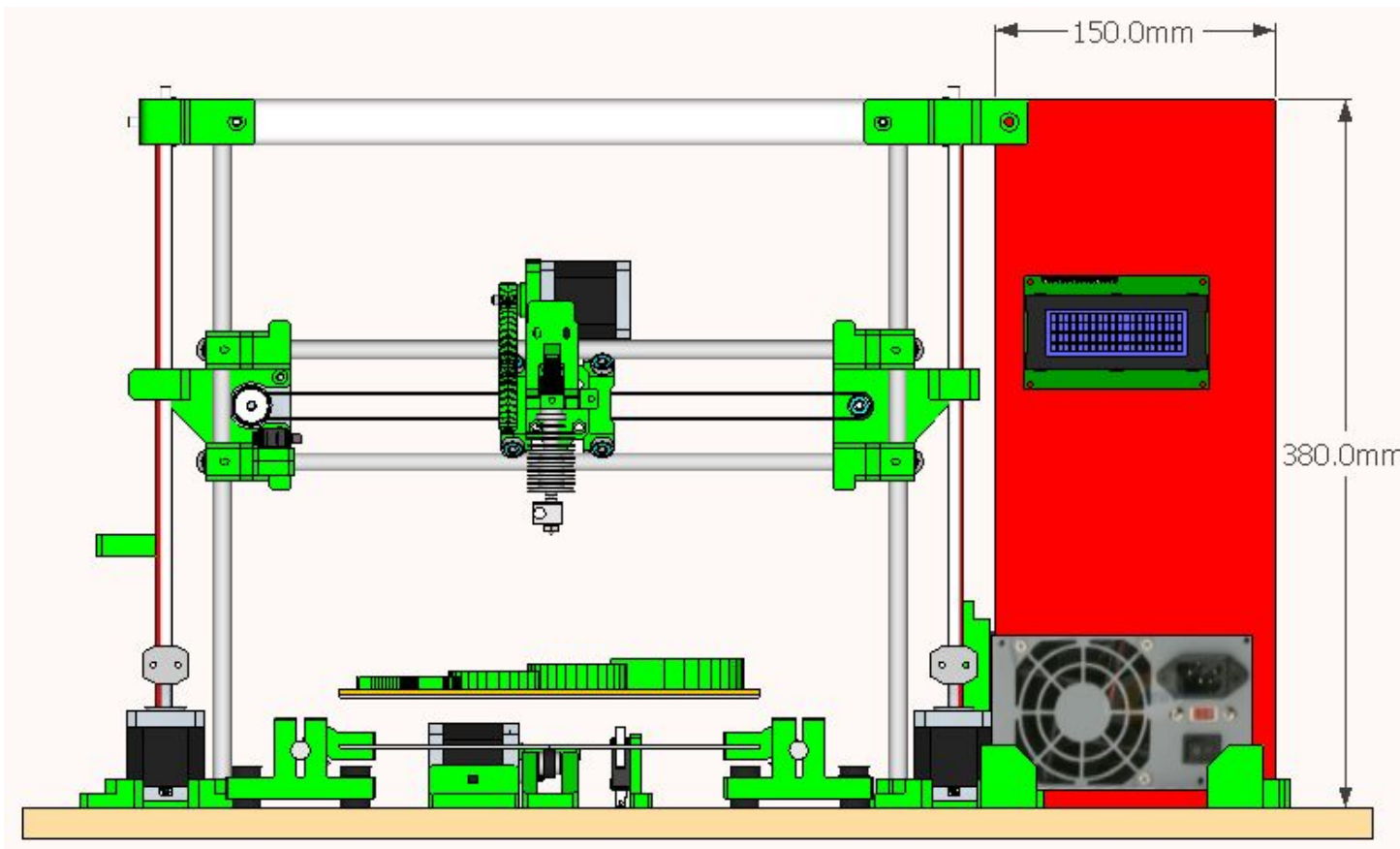
## Base Plate:

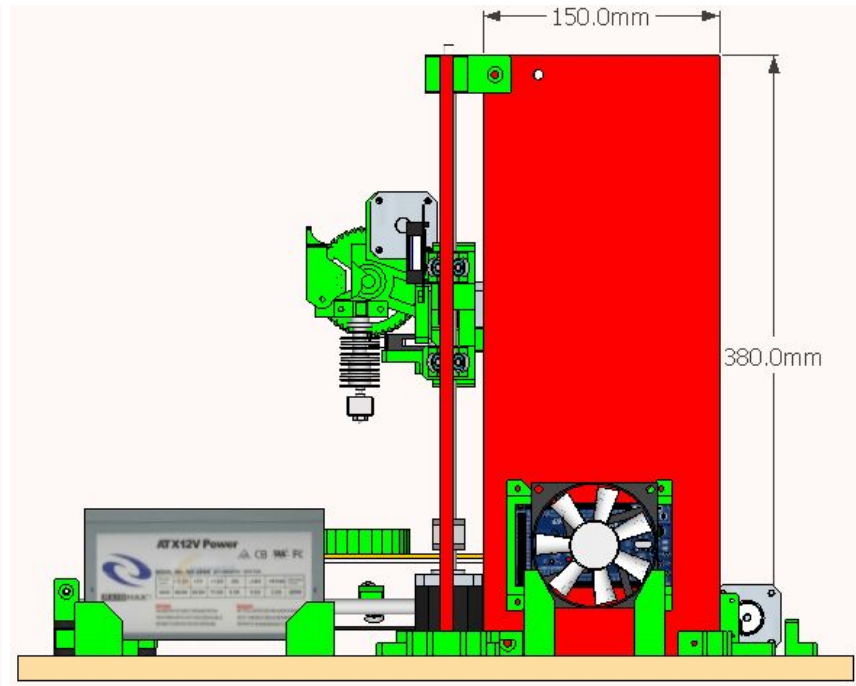
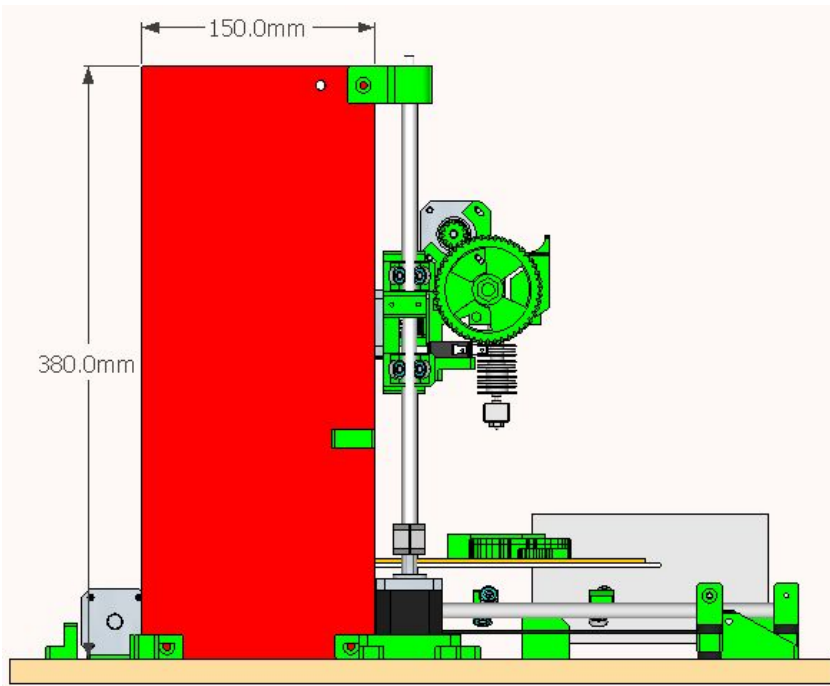
- Recycled material used, 16mm white laminated particle board cover sheet (damaged on under side)
- Recommended 16 to 19mm white sheet (laminated particle board) or MDF
- Dimensions 725mm x 530mm



### 3 x Perspex Vertical Frame Plates:

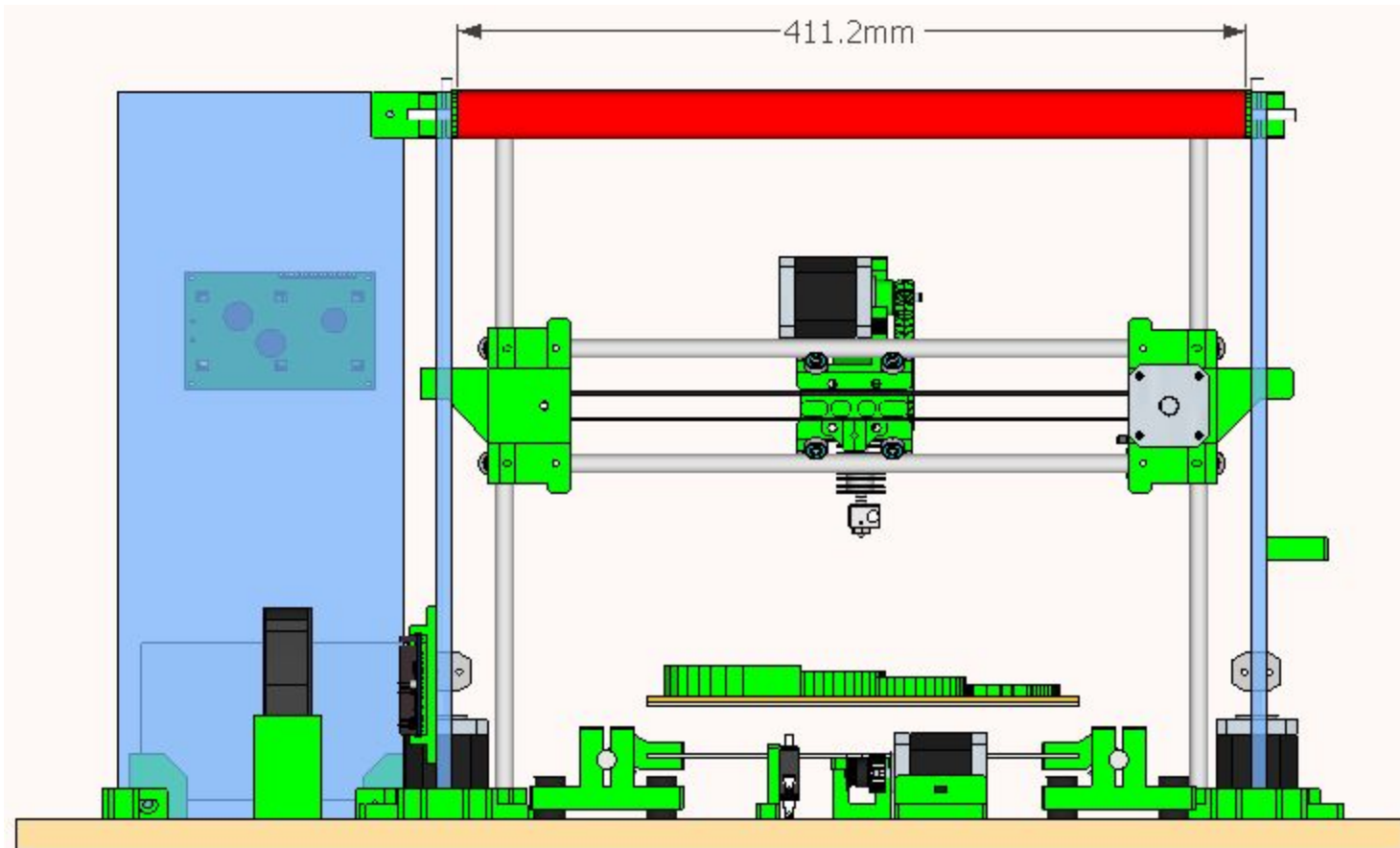
- Recycled LCD monitor backlight diffusion plates used
- Thickness 8mm
- Recommended width 150mm
- Recommended height 380mm
- Smaller dimensions may be used but print height and structural rigidity may be effected





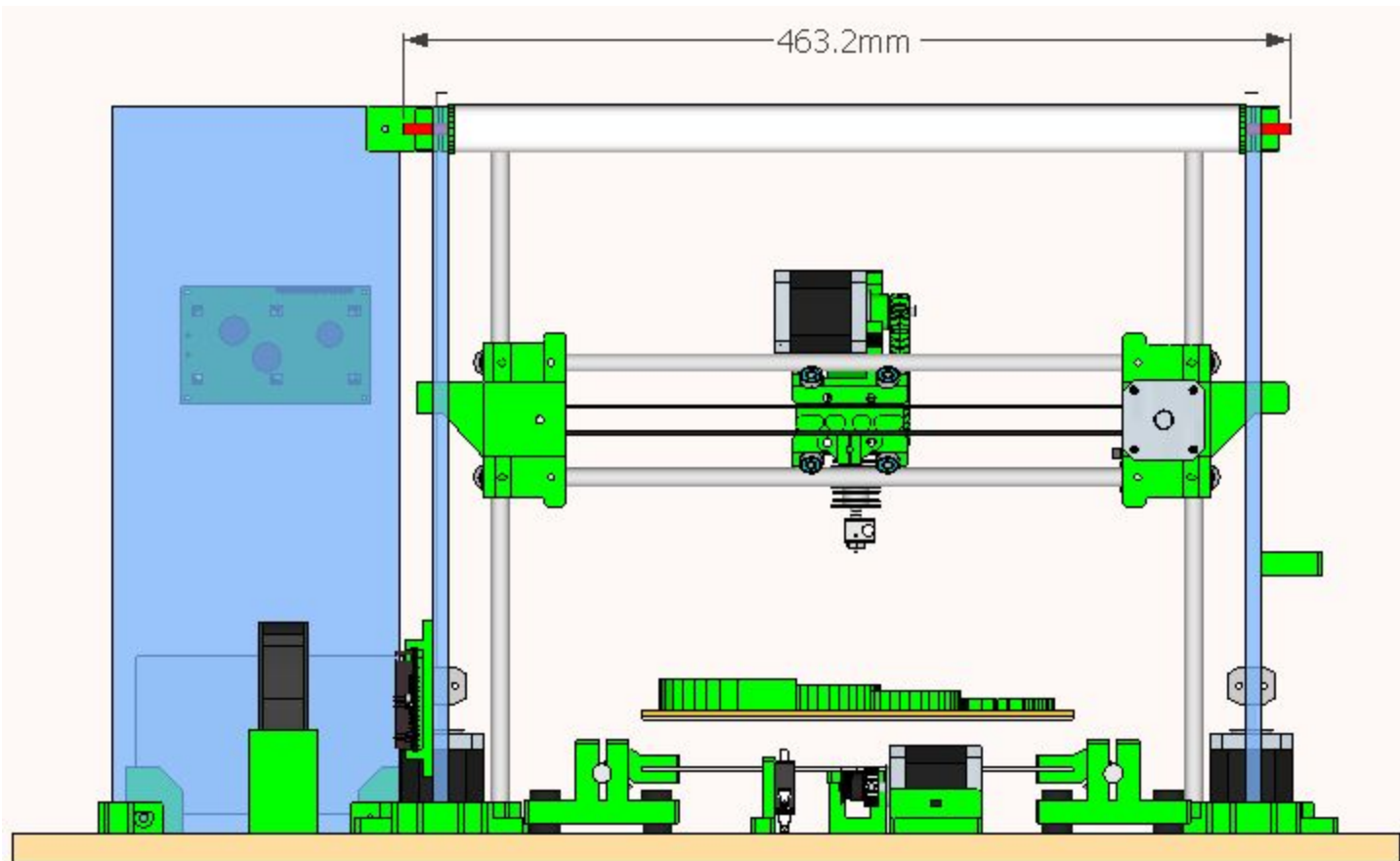
## 25mm Tube Frame Strut

- Aluminium tube 1.6mm wall thickness, Recycled aluminium tube (unknown origin)
- 25mm outside diameter
- 411mm length



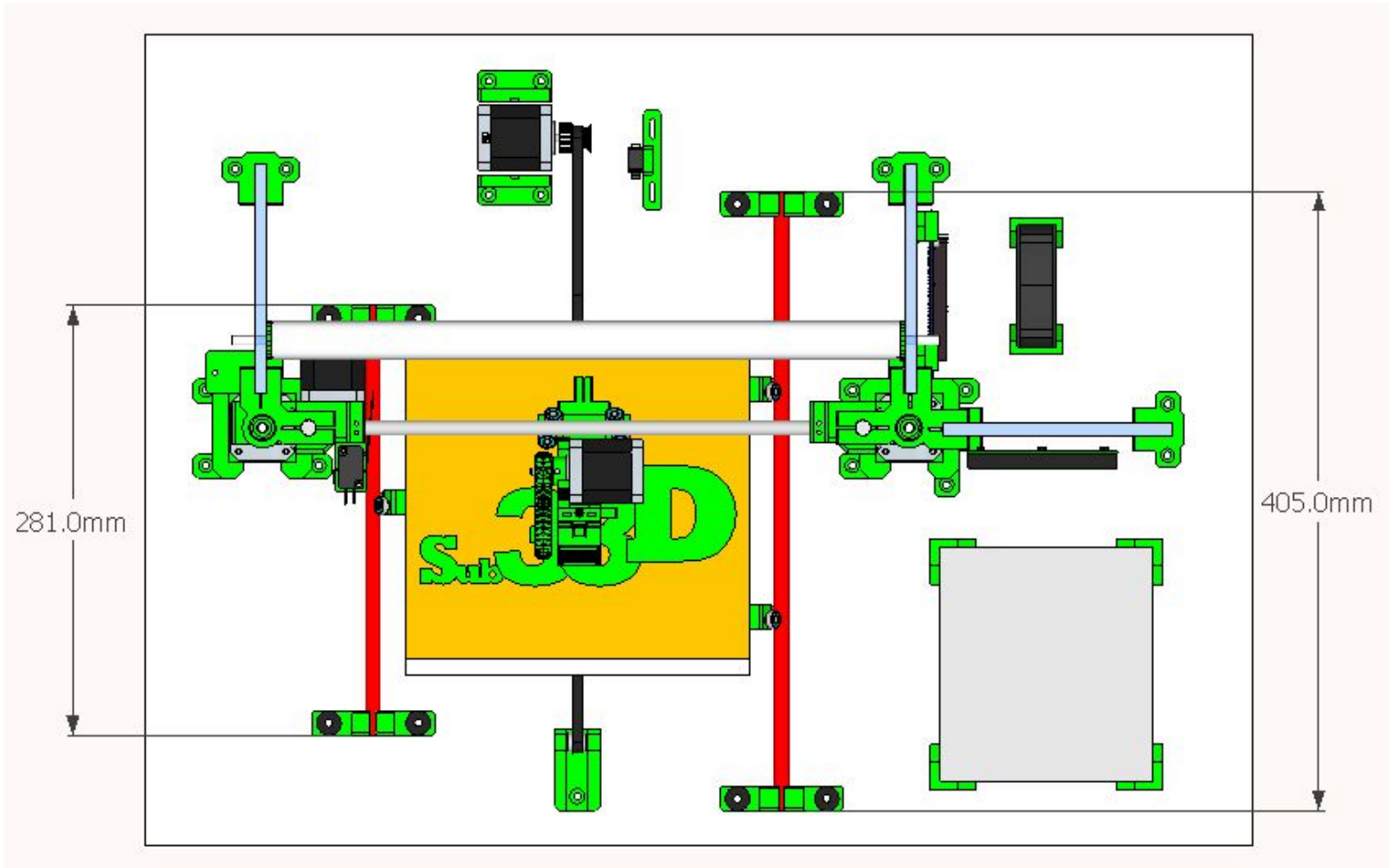
## Tube Frame Strut Tie Rod

- M6 zinc threaded rod (non recycled)
- Approx 460mm length required



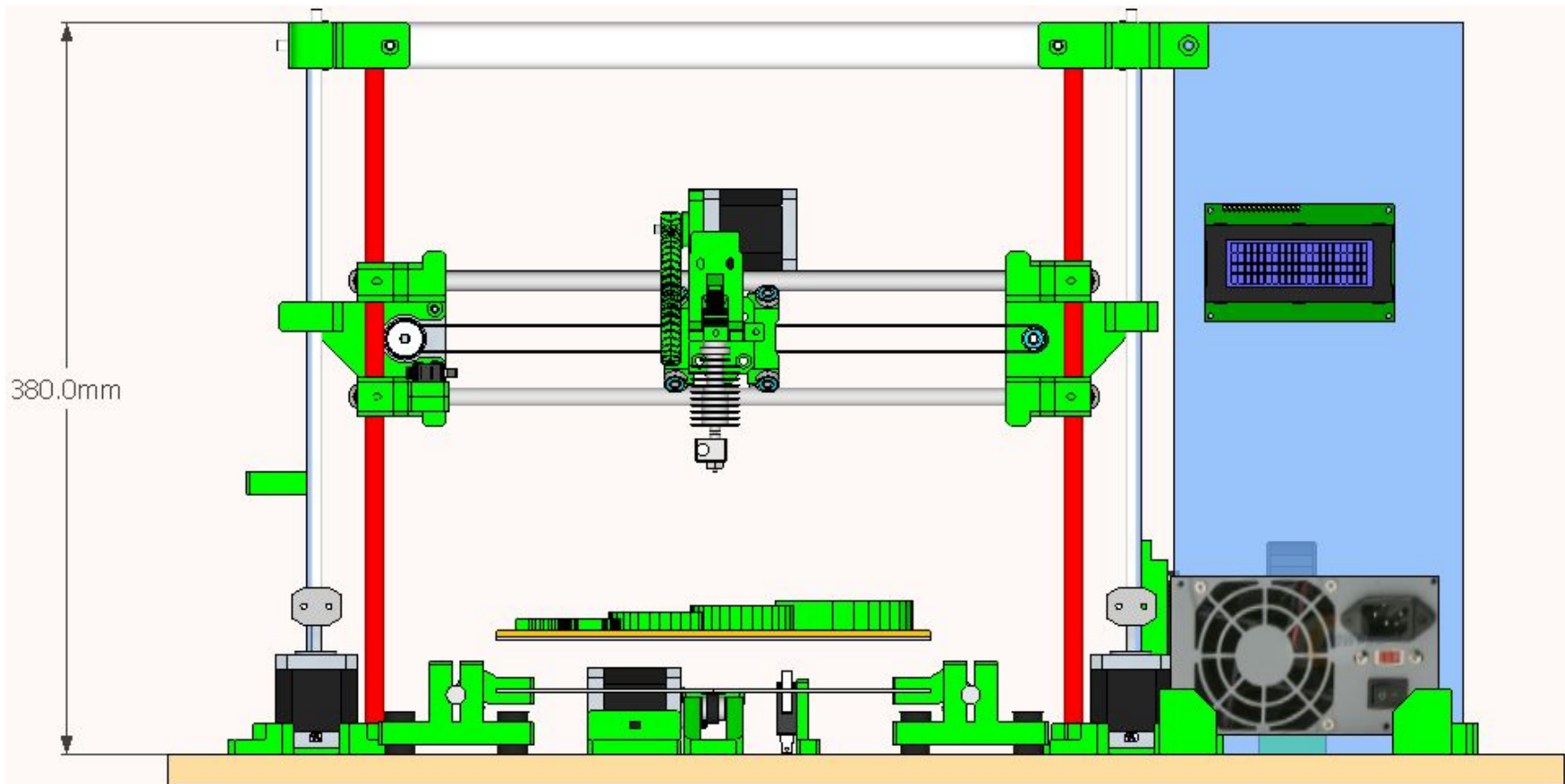
## Y-Axis Heatbed Rods

- Recycled 10mm chrome hardened steel office printer rods used
- Left rod length 281mm
- Right rod length 405mm



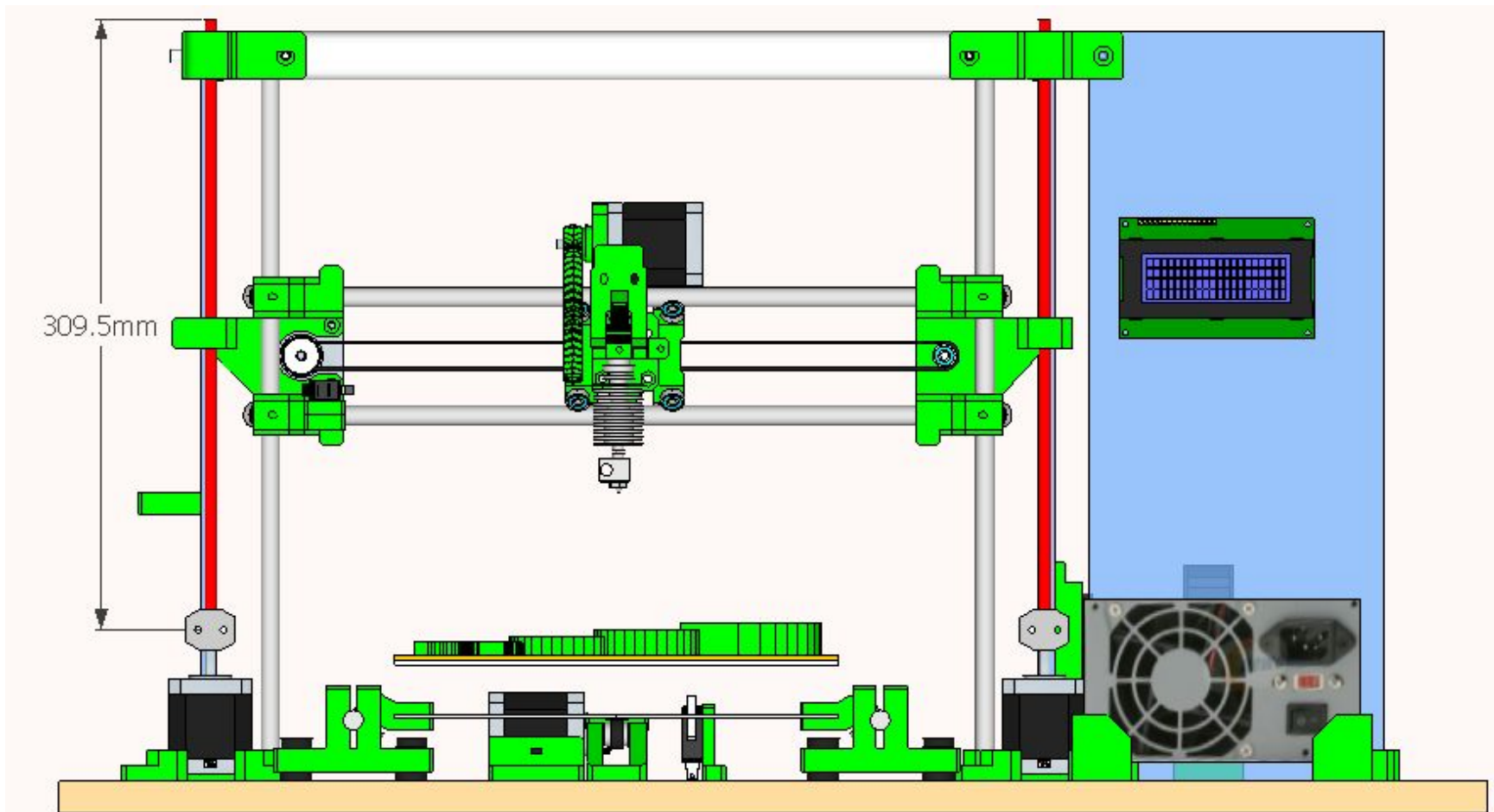
## Z-Axis Rods

- Recycled 10mm chrome hardened steel office printer rods used
- Same height as 8mm perspex frame plate length (380mm in drawing)



## Z-Axis Threaded Rod

- M6 zinc threaded rod (non recycled)
- Cut to length when installed (length dependant on z-axis stepper motor height and perspex frame plate length)





## X-Axis Rods

- Recycled 10mm chrome hardened steel office printer rods used
- Both rods 338mm length

